



13-20-500
Version: 08
April 27, 2011



INTEGRATM
BASE-MOUNTED
COMPRESSOR
AirSmartTM Controller

MODELS -- EFC99J

20, 25, 30 HP

60 HZ

PARTS LIST

**MAINTAIN COMPRESSOR RELIABILITY AND PERFORMANCE WITH
GENUINE GARDNER DENVER® COMPRESSOR PARTS AND SUPPORT SERVICES**

Gardner Denver® Compressor genuine parts, manufactured to design tolerances, are developed for optimum dependability – specifically for Gardner Denver compressor systems. Design and material innovations are the result of years of experience with hundreds of different compressor applications. Reliability in materials and quality assurance is incorporated in our genuine replacement parts.

Your authorized Gardner Denver Compressor distributor offers all the backup you'll need. A worldwide network of authorized distributors provides the finest product support in the air compressor industry.

Your authorized distributor can support your Gardner Denver air compressor with these services:

1. Trained parts specialists to assist you in selecting the correct replacement parts.
2. Factory warranted new and remanufactured rotary screw airends. Most popular model remanufactured airends are maintained in stock at the Remanufacturing Center in Indianapolis, IN., for purchase on an exchange basis with liberal core credit available for the replacement unit.
3. A full line of factory tested AEON™ compressor lubricants specifically formulated for use in Gardner Denver compressors.
4. Repair and maintenance kits designed with the necessary parts to simplify servicing your compressor.

Authorized distributor service technicians are factory trained and skilled in compressor maintenance and repair. They are ready to respond and assist you by providing fast, expert maintenance and repair services.

For the location of your local authorized Gardner Denver Air Compressor distributor, refer to the yellow pages of your phone directory, check the Gardner Denver Web Site at www.gardnerdenver.com or contact:

Factory:

Gardner Denver
1800 Gardner Expressway
Quincy, IL 62305

Phone: (217) 222-5400

Fax: (217) 224-7814

INSTRUCTIONS FOR ORDERING REPAIR PARTS

When ordering parts, specify Compressor MODEL, Method of Cooling, HORSEPOWER and SERIAL NUMBER (see nameplate on unit). The Airend Serial Number is also stamped on top of the discharge bearing carrier casting.

All orders for Parts should be placed with the nearest authorized distributor.

Where NOT specified, quantity of parts required per compressor or unit is one (1); where more than one is required per unit, quantity is indicated in parenthesis. SPECIFY EXACTLY THE NUMBER OF PARTS REQUIRED.

DO NOT ORDER BY SETS OR GROUPS.

To determine the Right-Hand and Left-Hand side of a compressor, stand at the motor end and look toward the compressor. Right-Hand and Left- Hand are indicated in parenthesis following the part name, i.e. (RH) and (LH), when appropriate.

TOTAL PRODUCT SUPPORT – GARDNER DENVER’S CONTINUING COMMITMENT TO YOUR AIR COMPRESSOR PERFORMANCE

Commitment to total product support continues long after the purchase of your quality Gardner Denver rotary screw compressor.

Gardner Denver original parts incorporate years of experience and improvements in design, materials and quality assurance. Maintaining your compressor investment with Gardner Denver parts will insure protection for the air compressor unit and long, dependable service life.

Your authorized Gardner Denver compressor distributor maintains a complete stock of all common maintenance parts, factory approved AEON lubricants, and Gardner Denver factory warranted exchange airends. In addition, authorized distributor technicians are factory trained, and can provide complete diagnostic, compressor maintenance and repair services.

This manual is designed to assist you in maintaining high performance and receiving many years of dependable service you expect from your Gardner Denver compressor.

REMANUFACTURED AIRENDS

Whenever an airend requires replacement or repair, Gardner Denver offers an industry unique, factory remanufactured airend exchange program. From its modern Remanufacturing Center in Indianapolis, IN., Gardner Denver is committed to supplying you with the highest quality, factory remanufactured airends that are guaranteed to save you time and money.

Immediately Available

Repair downtime costs you money, which is why the most popular models are in inventory at all times.

Skilled Craftsmen

Our Remanufacturing assembly technicians average over 20 years experience with air compression products.

Precision Remanufacturing

All potentially usable parts are thoroughly cleaned, inspected and analyzed. Only those parts that can be brought back to original factory specifications are remanufactured. Every remanufactured airend receives a new overhaul kit: bearings, gears, seals, sleeves and gaskets.

Extensive Testing

Gardner Denver performs testing that repair houses just don't do. Magnaflux and ultrasonic inspection spot cracked or stressed castings, monochromatic light analysis exposes oil leaks, and coordinate measurement machine inspects to +/- .0001", insuring that all remanufactured airends meet factory performance specifications.

Warranty

Gardner Denver backs up every remanufactured airend with a warranty...27 months from purchase.

Gardner Denver remanufactured airends deliver *quality without question...year in and year out.*

Call Gardner Denver for information on the airend exchange program and the name of your authorized distributor.

Phone Number: 217-222-5400 or

Fax: 217-224-7814

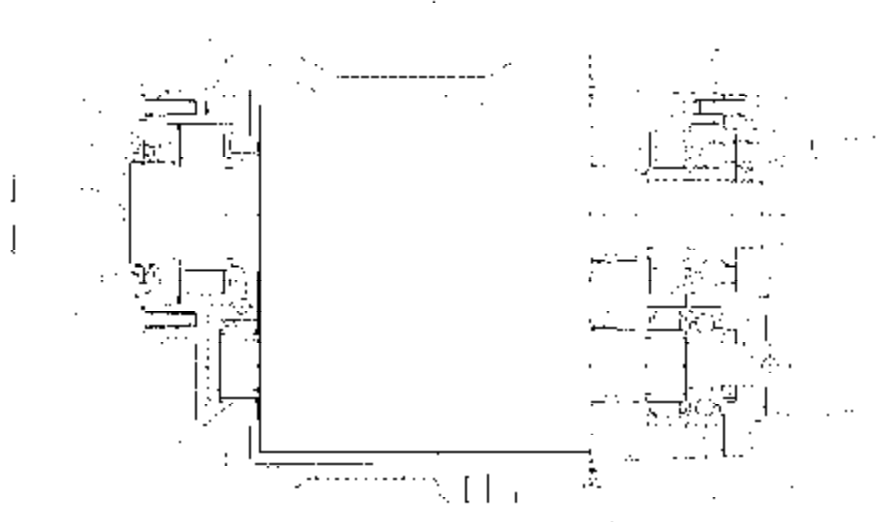
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For Operating and Service Instructions, See:

SERVICE MANUAL	13-20-600
AIRSMART CONTROL	13-17-600
COMM. MODULE:	13-17-604

**AIREND CROSS SECTION
(ENDURO 6)**



**D040223-F
(Ref. Drawing)**

Order by Part Number and Description. Reference Numbers are for your convenience only

**AIREND CROSS SECTION
(ENDURO 6)**

B/M: 04022374

Ref. No.	Name of Part	Qty.	Part No.
1	AIR CYLINDER	1	
2	DISCHARGE BEARING HOUSING	1	
3	SEAL-HOUSING	1	03825198
4	COVER	1	
+ 5	SEAL.....	1	30809788
+ * 6	GASKET	1	30809658
+ * 8	DUST SEAL.....	1	89599799
+ 10	ROLLER BEARING	1	12BA210
+ 11	ROLLER BEARING	1	12BA207
+ 12	ROLLER BEARING	1	12BA208
+ 13	ROLLER BEARING	1	12BA209
+ 14	BALL BEARING.....	1	12BA211
+ 15	ROLLER BEARING	1	12BA212
+ 16	LOCKNUT.....	1	87454109
+ 17	LOCKNUT.....	1	87252589
+ *18	WEAR SLEEVE	1	89535389
+ *19	OIL SEAL.....	1	89532919
+ 21	O-RING	1	87454239
23	SCREW	15	665SMCA060200Z
41	ROTOR (Pair E6)	1	

* Parts included in Seal Kit Part Number 300CGB6029. Refer to page 75.

+ Parts included in Airend Overhaul Kit Part Number 307EFC6013. Refer to Page 76.

Technical drawing of a mechanical part, likely a bracket or support, showing multiple views (front, top, side, and detail) with dimensions and a title block.

D040223-F
(Ref. Drawing)

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Order by Part Number and Description. Reference Numbers are for your convenience only.

**AIREND BOLTS AND PLUGS
(ENDURO 6)**

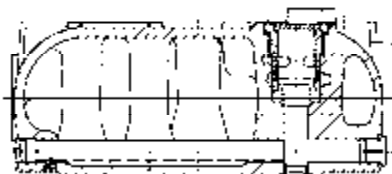
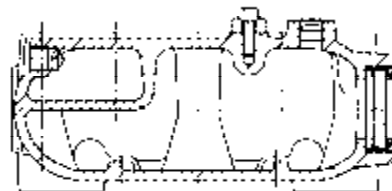
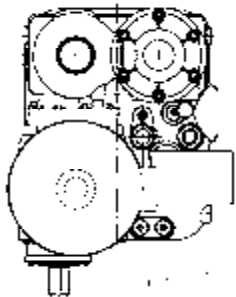
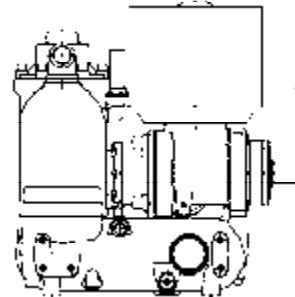
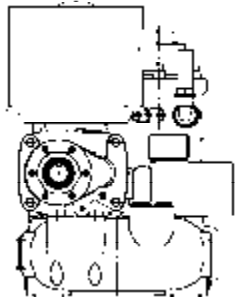
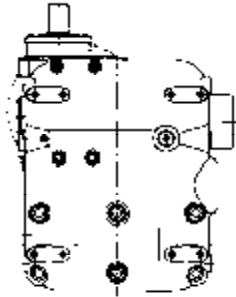
B/M: 04022374

Ref. No.	Name of Part	Qty.	Part No.
9	ORIFICE	1	30809938
20	O-RING	2	87908849
22	SCREW	4	665SMCA160400Z
24	PLUG	2	64AA47
25	PLUG	6	64AA48
26	PIN	2	81531869
28	SCREW	1	76F158
29	SCREW	4	80704779
29	PLUG	1	64AA50
31	PLUG	1	64AA32
32	GASKET	1	25BC584

AIREND REPAIR KITS

Model	HP	PSI	Replacement Airend Kit	Bearing Kit *	Inlet Valve Repair Kit	Drive Shaft Seal Kit	Package Tool Kit
EFC99J	20-30	100-175	306EFC6013	307EFC6013	89555209	300CGB6029	305EFC6013

MAIN ASSEMBLY - T6



D039811-K
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only.

MAIN ASSEMBLY – T6

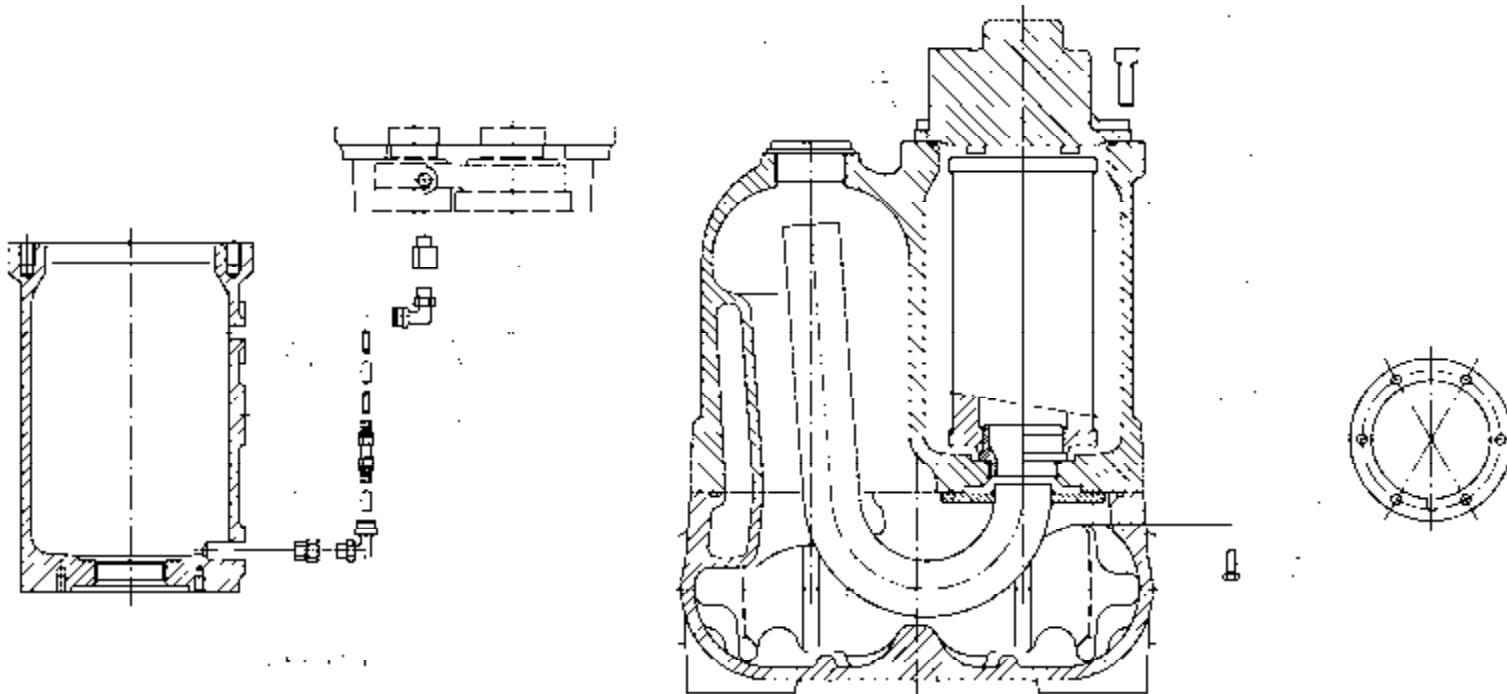
B/M: 03981121

Ref. No.	Name of Part	Qty.	Part No.
6	TUBE.....	1	37641008
7	HOUSING	1	37622208
9	SIGHT GLASS ASSMEMBLY.....	1	CC1025419
11	PLUG.....	3	03381178
12	GASKET	3	80034799
Δ 21	THERMAL MIXING VALVE ELEMENT	1	89560169
22	PRESSURE RELIEF VALVE	1	89728559
29	O-RING	1	85646299
32	SCREW	6	665SMCA161400
33	SCREW	2	665SMCA121300
34	SCREW	7	665SMCA10030Z
35	SCREW	2	665SMCA101200
37	PLUG.....	8	80704779
40	PLUG.....	3	03381178
* 41	OIL FILTER	1	2117916
46	GASKET	1	20000581
47	ELBOW	1	64EB1021

Δ Parts included in Mixing Valve Repair Kit (160°F) Part Number 304EFC6013. Refer to page 75.

* Parts included in Routine Maintenance Kit Pat Number 300EFC6013. Refer to page 75.

OIL SEPARATOR - T6



D039811 K
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only.

OIL SEPARATOR – T6

B/M: 03981121

Ref. No.	Name of Part	Qty.	Part No.	Ref. No.	Name of Part	Qty.	Part No.
1	OIL SUMP	1	04028328	** 20	CHECK VALVE	1	CC1040088
2	SEPARATOR HOUSING	1	04028458	23	MINIMUM PRESSURE CHECK VALVE ASSY..	1	03603078
* 4	OIL SEPARATOR ELEMENT ..	1	03498328	24	PLUG	2	85328079
5	GUN	1	37622338	*+ 27	O-RING.....	1	85387979
15	NIPPLE	1	81344929	34	SCREW	7	665SMCA10030Z
**16	NIPPLE	1	89573119	36	SCREW	6	665HMCA06016Z
17	ELBOW	2	81744279	38	ADAPTOR	1	30934298
18	ORIFICE.....	1	30895408	39	GASKET	1	30809658
19	PLASTIC TUBE.....	1	85200299				

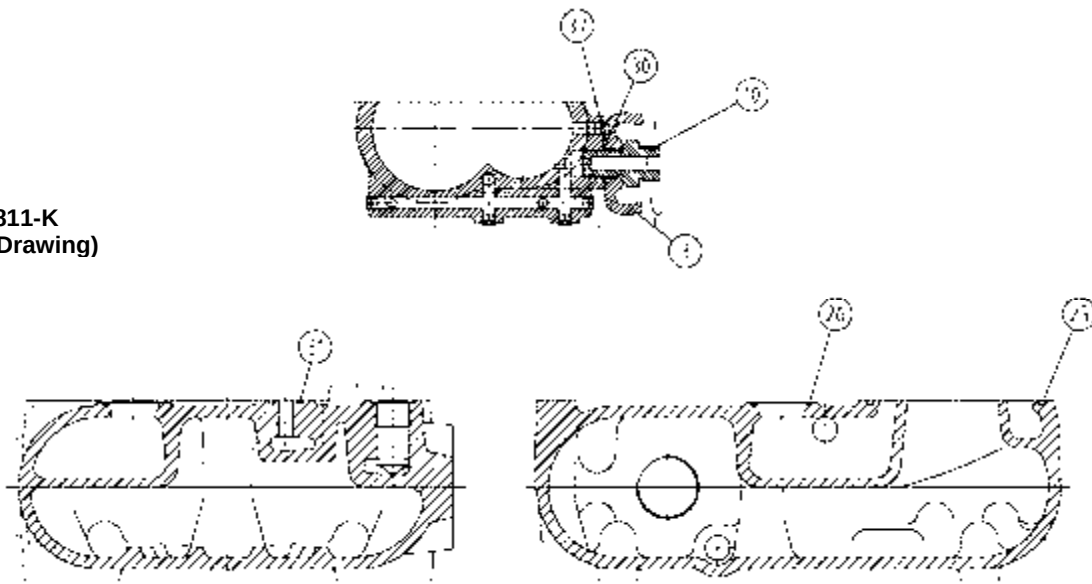
* Parts included in Oil Separator Kit Part Number 301EFC6013. Refer to page 75.

+ Parts included in Periodic Maintenance Kit Part Number 303EFC6013. Refer to page 75.

** Parts included in Pneumatic Control Kit Part Number 318EFC6013. Refer to page 75.

Order by Part Number and Description. Reference Numbers are for your convenience only.

D039811-K
(Ref. Drawing)

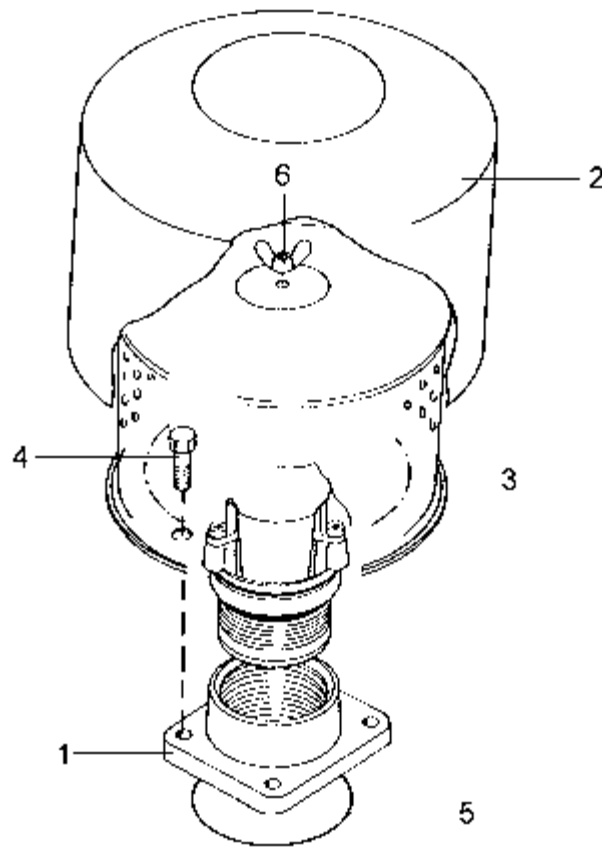


OIL FILTER – T6

Ref. No.	Name of Part	Qty.	B/M: 03981121 Part No.
3	OIL MANIFOLD.....	1	03981258
10	NIPPLE	1	30932308
25	O-RING	1	89594619
* 26	O-RING	1	89594599
* 30	O-RING	1	89594469
* 31	O-RING	1	89534789
37	PLUG	8	80704779

* Parts included in Airend Overhaul Kit Part Number 307EFC6013. Refer to page 76.

Order by Part Number and Description. Reference Numbers are for your convenience only.



AIR FILTER MOUNTING GROUP

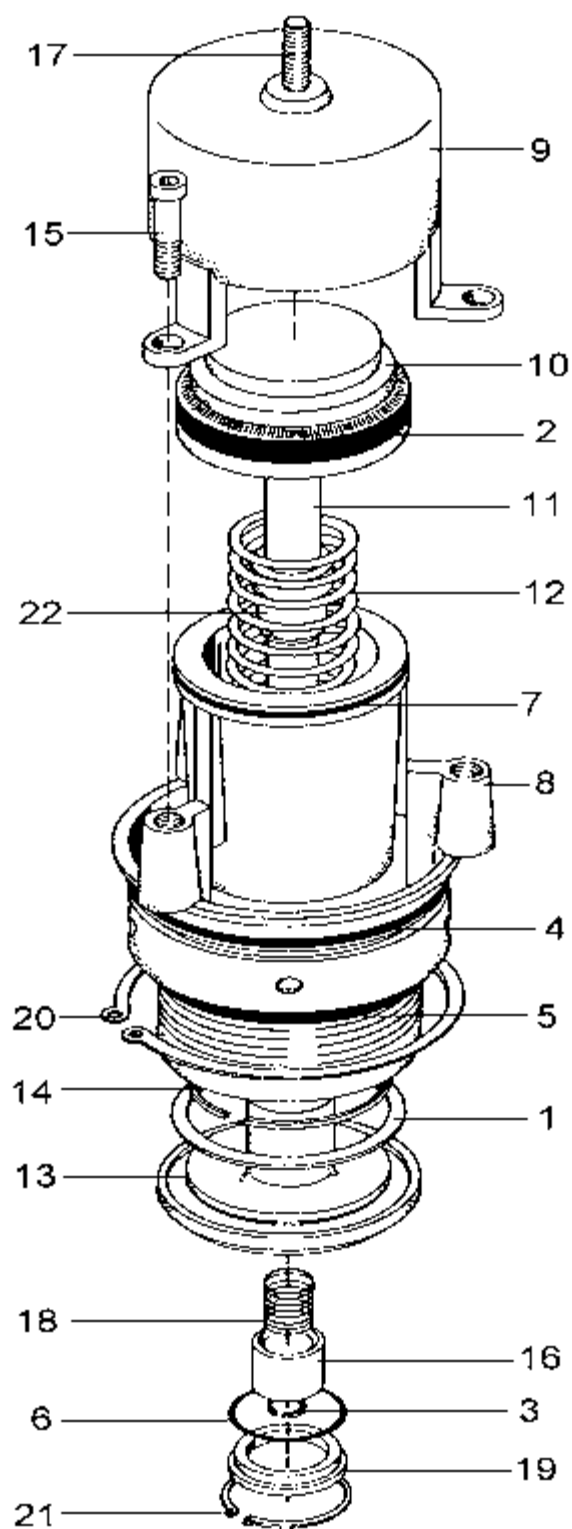
B/M: 300EFC4017

Ref. No.	Name of Part	Qty.	Part No.
1	FLANGE, INLET FILTER	1	22337908
2	FILTER HOUSING.....	1	37708348
** 3	AIR FILTER ELEMENT	1	81166609
4	SCREW.....	4	80046049
* 5	O-RING	1	89552979
6	WING NUT	1	80220059
7	AIR INLET VALVE (not shown)	1	03602068

* Part included in Inlet Valve Repair Kit Part Number 302EFC6013. Refer to page 75.

** Parts included in Routine Maintenance Kit Part Number 300EFC6013. Refer to page 75.

INLET VALVE REPAIR PARTS



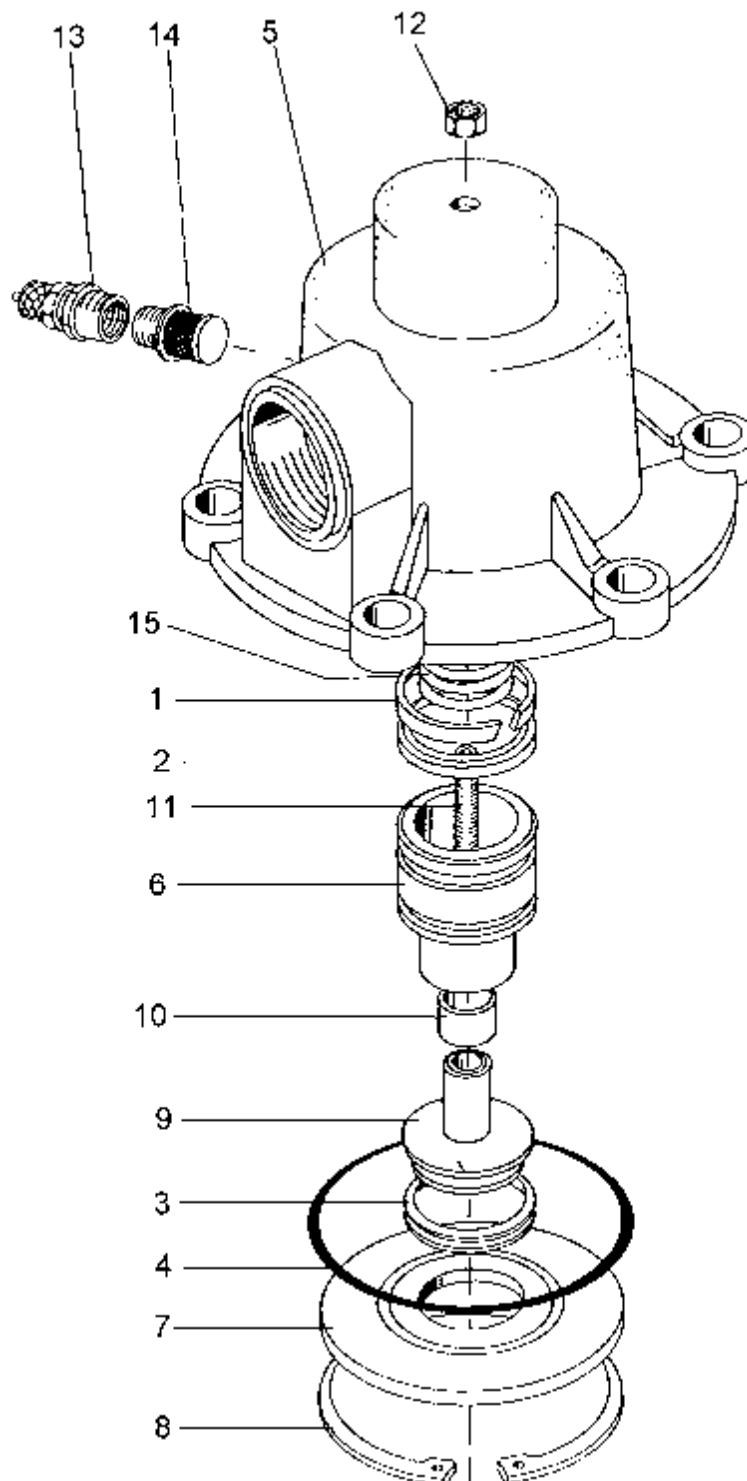
Order by Part Number and Description. Reference Numbers are for your convenience only.

INLET VALVE REPAIR PARTS

Ref. No.	Name of Part	Part No.
	INLET VALVE ASSEMBLY	03602068
	INLET VALVE SEAL KIT (Includes Reference Numbers 1, 2, 4-7).....	03387538
*	INLET VALVE REPAIR KIT (Includes Reference Numbers 1-7, 9, 12, 16, 18, 22)	89555209
1	GASKET	
2	GASKET	
3	LOCK RING	
4	O-RING	
5	O-RING	
6	O-RING	
7	O-RING	
8	HOUSING	
9	COVER	
10	PISTON.....	
11	PISTON ROD.....	
12	SPRING	
13	PLATE.....	
14	STOP RING	
15	SCREW.....	
16	BEARING BUSHING	
17	SCREW.....	
18	SPRING	
19	PLUG	
20	LOCK RING	
21	STOP RING	
22	BEARING	

* Parts included in Inlet Valve Repair Kit Part Number 302EFC6013. Refer to Page 75.

MINIMUM PRESSURE/CHECK VALVE



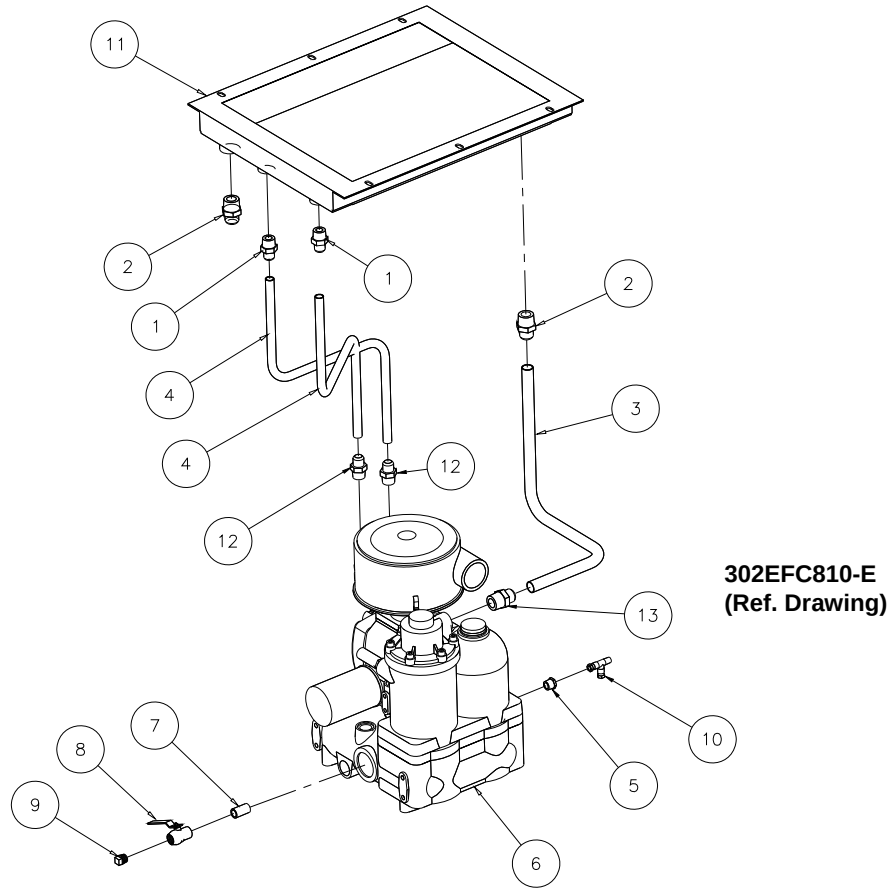
Order by Part Number and Description. Reference Numbers are for your convenience only.

MINIMUM PRESSURE/CHECK VALVE

Ref. No.	Name of Part	Part No.
	MINIMUM PRESSURE/CHECK VALVE ASSEMBLY	03603078
	MINIMUM PRESSURE/CHECK VALVE SEAL KIT (Includes Reference Numbers 1-4).....	03389270
	* MINIMUM PRESSURE/CHECK VALVE ASSEMBLY KIT (Includes Reference Numbers 1-4, 10, 15)	89555599
1	RING	
2	PISTON GASKET	
3	GASKET	
4	O-RING	
5	FRAME	
6	PISTON.....	
7	PLATE.....	
8	LOCK RING	
9	PLATE.....	
10	BEARING	
11	SCREW.....	
12	NUT.....	
13	CONNECTOR.....	
14	FILTER.....	
15	SPRING	

* Parts included in Min/Press Maintenance Kit Part Number 303EFC6013. Refer to page 75.

Order by Part Number and Description. Reference Numbers are for your convenience only.

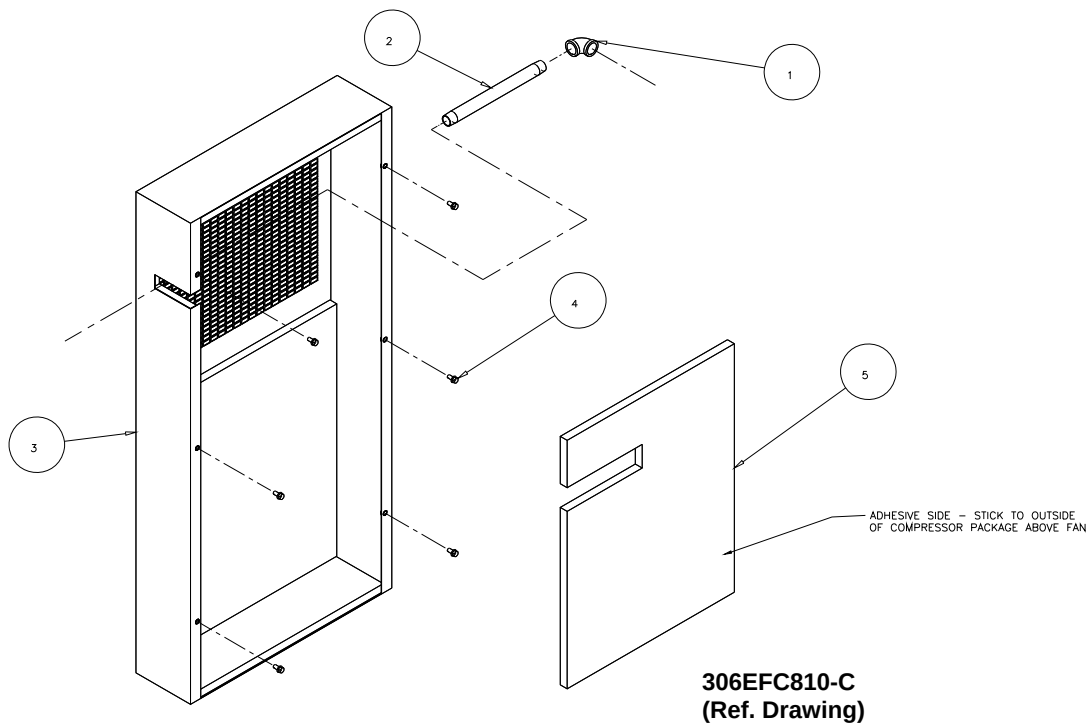


PIPING GROUP

B/M: 302EFC4019

Ref. No.	Name of Part	Qty.	Part No.
1	TUBE CONNECTOR	2	86H137
2	TUBE CONNECTOR	2	86H138
3	HOSE	1	304EFC127
4	HOSE	2	302EFC127
5	ADAPTOR BUSHING	1	86H155
6	AIREND	1	301EFC1095
7	NIPPLE	1	86H154
8	BALL VALVE	1	90AR360
9	PLUG	1	64AA7
10	OIL SAMPLING VALVE	1	86N345
11	COOLER-OIL/AIR-RADIATOR.....	1	300EFC201
12	TUBE CONNECTOR	2	86H149
13	ADAPTOR	1	86H192

Order by Part Number and Description. Reference Numbers are for your convenience only.

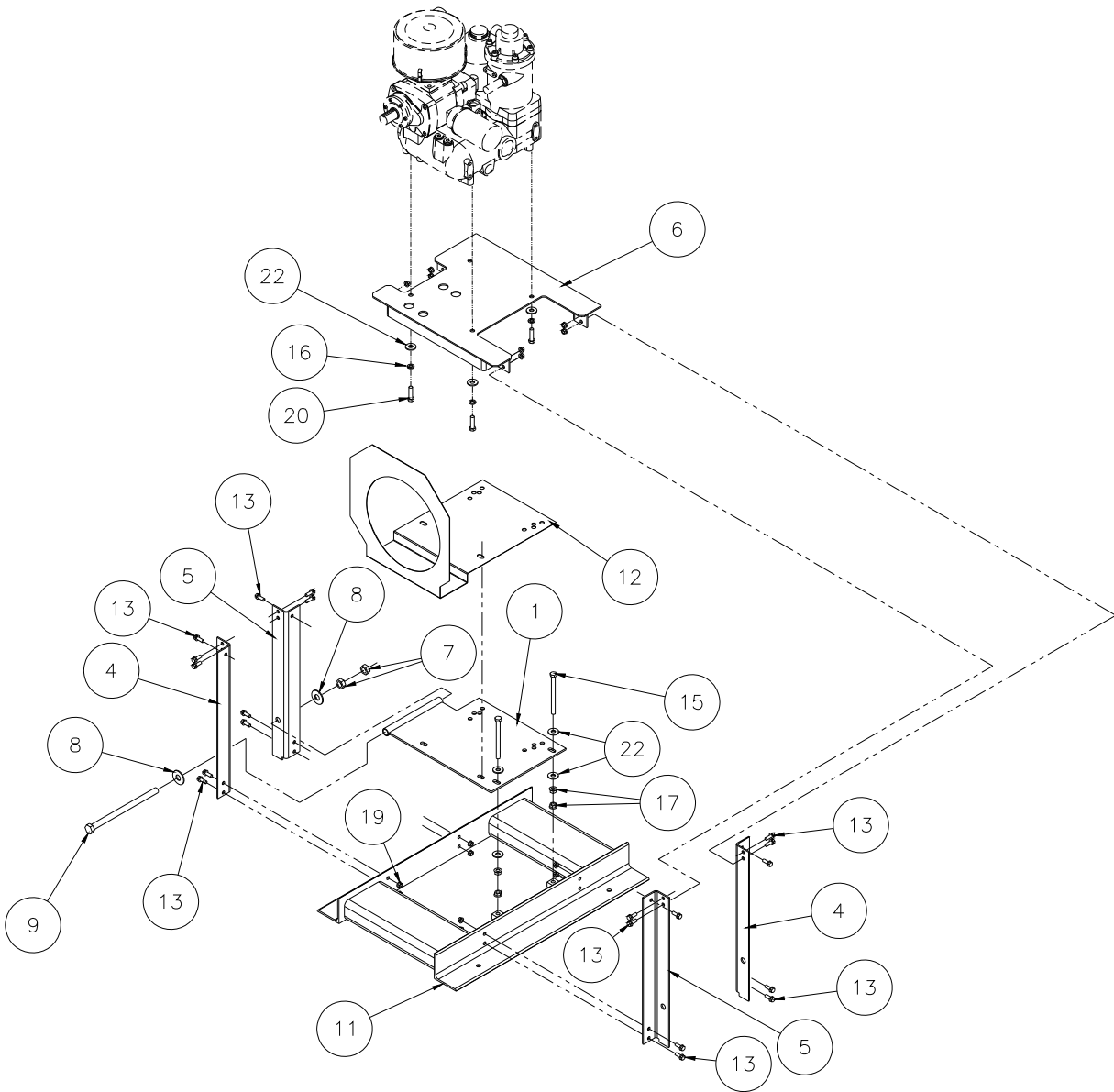


QUIET BAFFLE

B/M: 301EFC4023

Ref. No.	Name of Part	Qty.	Part No.
1	ELBOW.....	1	64C6G
2	NIPPLE.....	1	63N16X140G
3	BAFFLE	1	302EFC840
4	SCREW	6	75LM51
5	INSULATION	1	300EFC470

BASE AND MOUNTING GROUP



300EFC810-C
(Ref. Drawing)

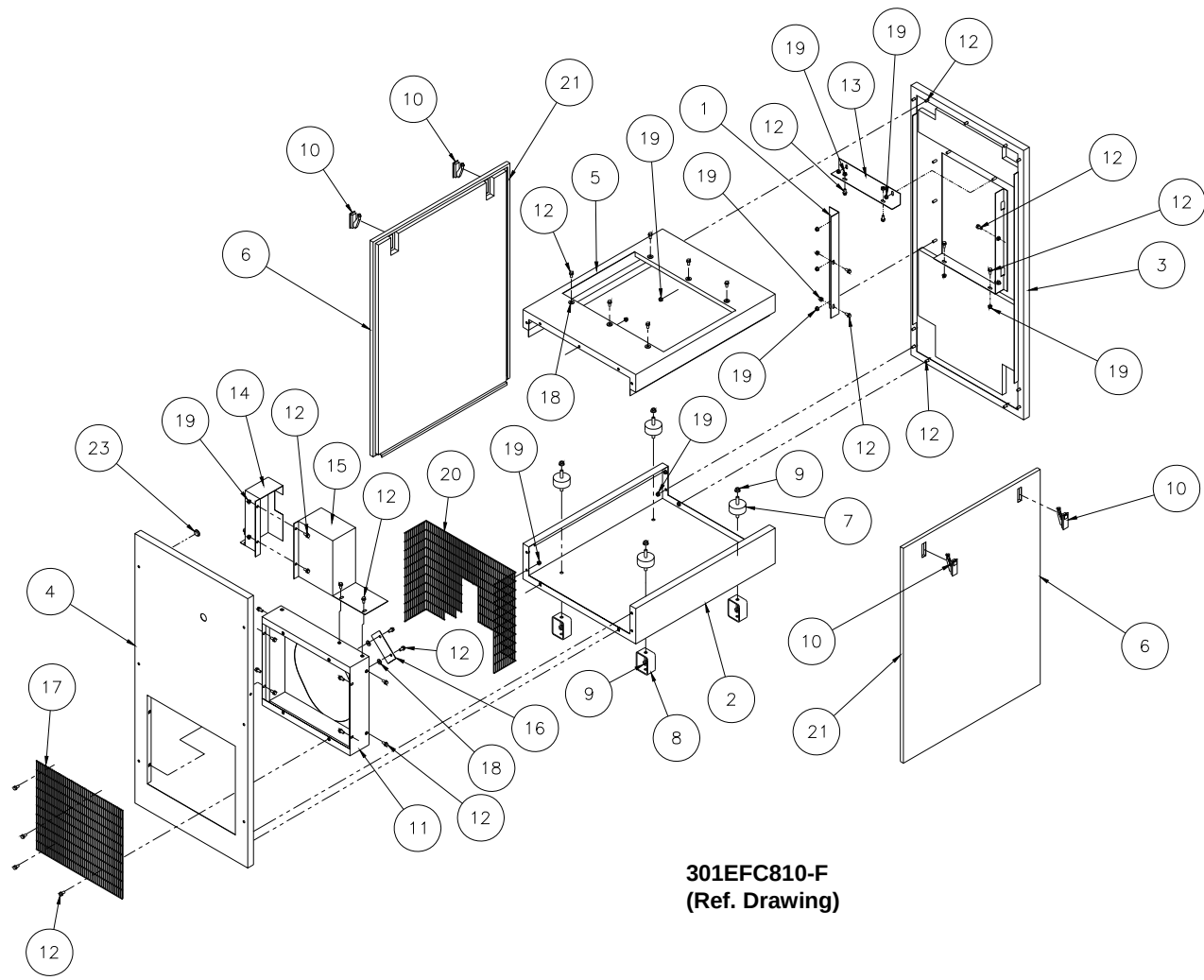
Order by Part Number and Description. Reference Numbers are for your convenience only.

BASE AND MOUNTING GROUP

B/M: 300EFC4013
301EFC4017

Ref. No.	Name of Part	Qty.	Part No.
1	SUPPORT	1	301EFC165
4	LEG.....	2	302EFC1263
5	LEG.....	2	303EFC1263
6	PEDESTAL.....	1	301EFC1296
7	NUT	2	50B8
8	WASHER.....	2	95A8
9	SCREW	1	655EG480
11	BASE	1	301EFC285
12	ORIFICE	1	301EFC814
13	SCREW	20	75K48
15	SCREW	2	75AA101
16	LOCKWASHER.....	4	95B5
17	NUT	4	50AW35
19	NUT	20	50AW5
20	SCREW (METRIC).....	4	665HMCA120300
22	WASHER.....	8	95W49

ENCLOSURE GROUP



301EFC810-F
(Ref. Drawing)

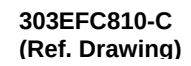
Order by Part Number and Description. Reference Numbers are for your convenience only.

ENCLOSURE GROUP

B/M: 300EFC4023
301EFC4013

Ref. No.	Name of Part	Qty.	Part No.	Ref. No.	Name of Part	Qty.	Part No.
1	BRACKET	1	303EFC142	13	BRACKET.....	1	304EFC142
2	FRAME (BASE).....	1	300EFC314	14	COVER	1	300EFC225
3	FRAME.....	1	305EFC314	15	COVER	1	301EFC225
4	FRAME.....	1	302EFC314	16	BRACKET (FORMED).....	1	308EVE142
5	FRAME.....	1	303EFC314	17	GUARD-AUXILIARY.....	1	300EFC240
6	PANEL	2	CC1018668	18	WASHER	8	95A3
7	VIBRATION ISOLATOR	4	49C105	19	NUT	31	50AW5
8	FOOT	4	300EVE166	20	GUARD FAN.....	1	300EFC393
9	NUT	8	50AW35	21	SEAL.....	24	32E12
10	LATCH	4	31D68	22	PLUG (not shown).....	2	24A415
11	BAFFLE.....	1	300EFC840	23	PLUG	6	24A5943
12	SCREW.....	55	75LM51	24	KEY (not shown)	1	VP1049035

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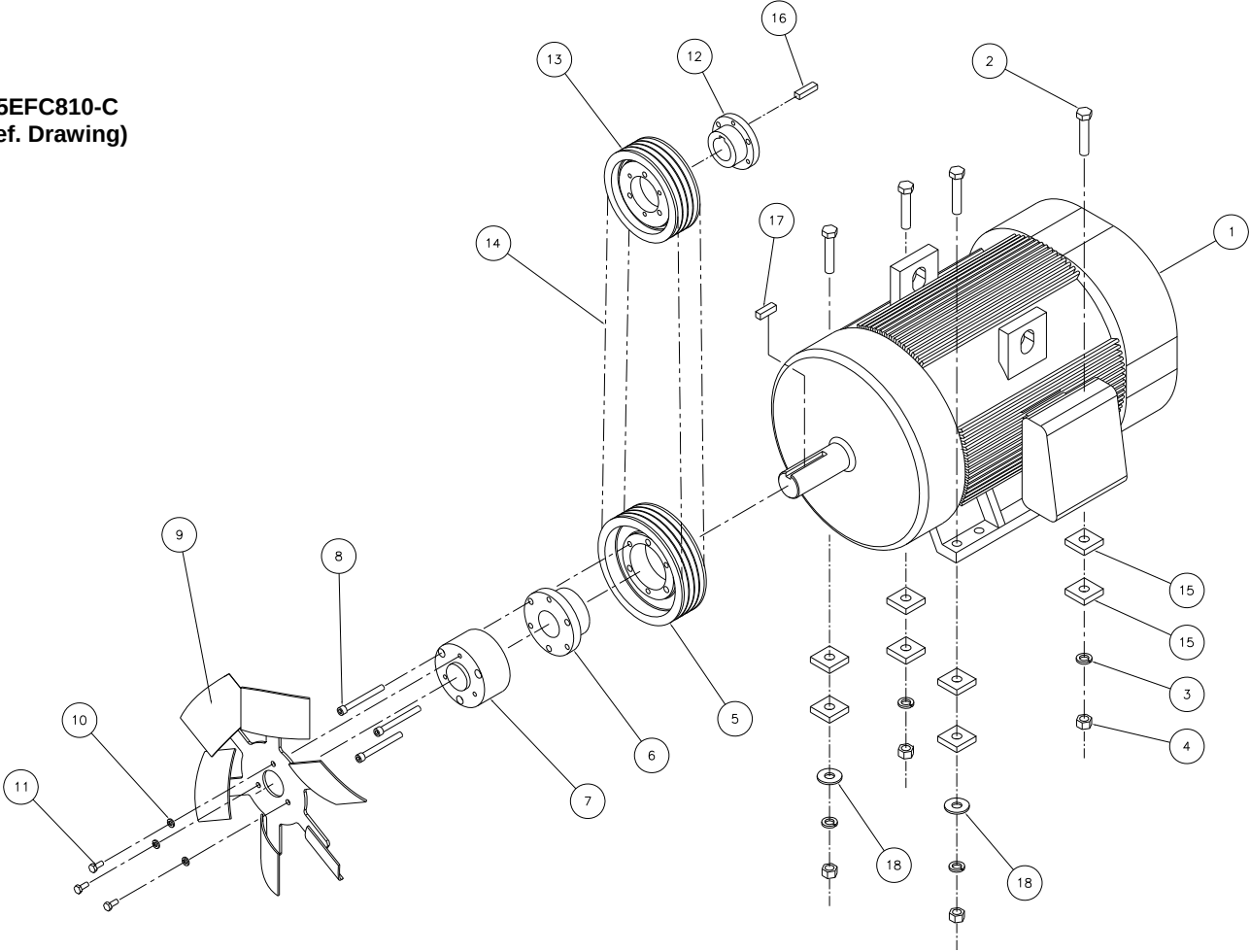
Order by Part Number and Description. Reference Numbers are for your convenience only.

DRIVE GROUPS – 20HP

Ref. No.	Name of Part	Qty.	100 PSIG 321EFC4004 Part No.	125 PSIG 322EFC4004 Part No.	150 PSIG 323EFC4004 Part No.	175 PSIG 324EFC4004 Part No.
1	MOTOR	1	SELECTIVE – SEE PAGES 74			
2	SCREW	4	655EE100	655EE100	655EE100	655EE100
3	LOCKWASHER	4	95B5	95B5	95B5	95B5
4	NUT	4	50B5	50B5	50B5	50B5
5	SHEAVE	1	73M43V52	73M43V52	73M43V52	73M43V52
6	BUSHING-SHEAVE	1	22F26SDS	22F26SDS	22F26SDS	22F26SDS
7	SPACER	1	300EFC144	300EFC144	300EFC144	300EFC144
9	FAN 20-30 HP	1	300EFC701	300EFC701	300EFC701	300EFC701
10	LOCKWASHER	3	95B1	95B1	95B1	95B1
11	SCREW	3	655EC150	655EC150	655EC150	655EC150
12	BUSHING-HUB	1	22J4	22J6	22J6	22J6
13	SHEAVE	1	73M43V41	73M43V45	73M43V50	73M43V56
14	BELT SET 4 PC.....	1	13W5604	13W5604	13W5604	13W5604
15	SPACER	8	302EFC144	302EFC144	302EFC144	302EFC144
16	KEY.....	1	35L74	35L74	35L74	35L74
17	KEY.....	1	35C179	35C179	35C179	35C179
18	WASHER.....	2	95A5	95A5	95A5	95A5

DRIVE GROUPS – 25 HP (256T ODP MOTOR)

305EFC810-C
(Ref. Drawing)



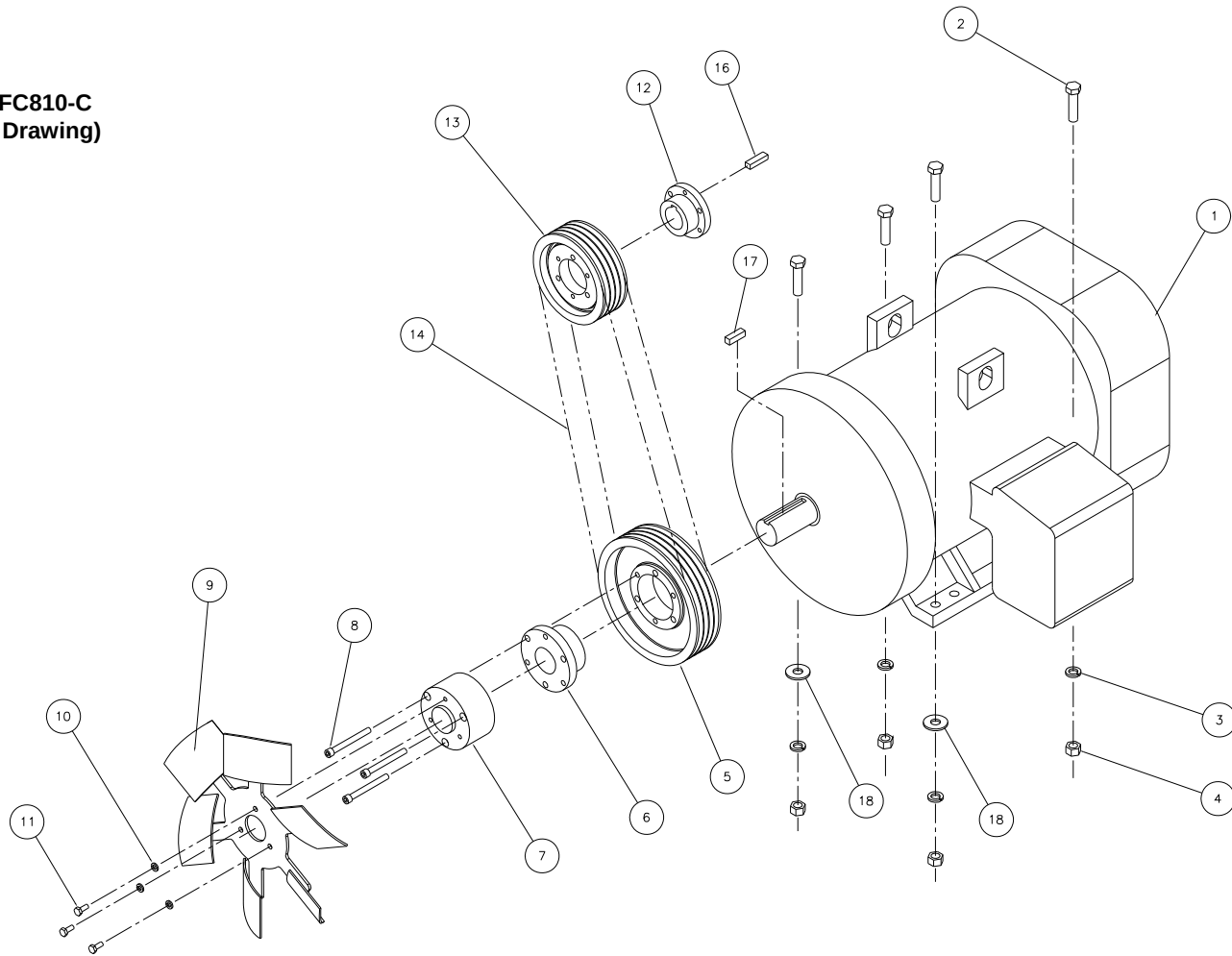
Order by Part Number and Description. Reference Numbers are for your convenience only.

DRIVE GROUPS – 25 HP (256T ODP MOTOR)

Ref. No.	Name of Part	Qty.	100 PSIG 329EFC4004 Part No.	125 PSIG 330EFC4004 Part No.	150 PSIG 331EFC4004 Part No.	175 PSIG 332EFC4004 Part No.
1	MOTOR	1	SELECTIVE – SEE PAGES 74			
2	SCREW	4	655EE100	655EE100	655EE100	655EE100
3	LOCKWASHER	4	95B5	95B5	95B5	95B5
4	NUT	4	50B5	50B5	50B5	50B5
5	SHEAVE	1	73M43V66	73M43V66	73M43V66	73M43V66
6	BUSHING-SHEAVE	1	22F26SK	22F26SK	22F26SK	22F26SK
7	SPACER	1	301EFC144	301EFC144	301EFC144	301EFC144
8	SCREW	3	75P48	75P48	75P48	75P48
9	FAN 20-30 HP	1	300EFC701	300EFC701	300EFC701	300EFC701
10	LOCKWASHER	3	95B1	95B1	95B1	95B1
11	SCREW	3	75A185	75A185	75A185	75A185
12	BUSHING-HUB	1	22J4	22J6	22J6	22J6
13	SHEAVE	1	73M43V41	73M43V45	73M43V50	73M43V56
14	BELT SET 4 PC.....	1	13W5604	13W5604	13W5604	13W6004
15	SPACER	8	302EFC144	302EFC144	302EFC144	302EFC144
16	KEY.....	1	35L74	35L74	35L74	35L74
17	KEY.....	1	35C179	35C179	35C179	35C179
18	WASHER.....	2	95A5	95A5	95A5	95A5

DRIVE GROUPS – 25 & 30 HP (284T TEFC MOTOR)

304EFC810-C
(Ref. Drawing)



Order by Part Number and Description. Reference Numbers are for your convenience only.

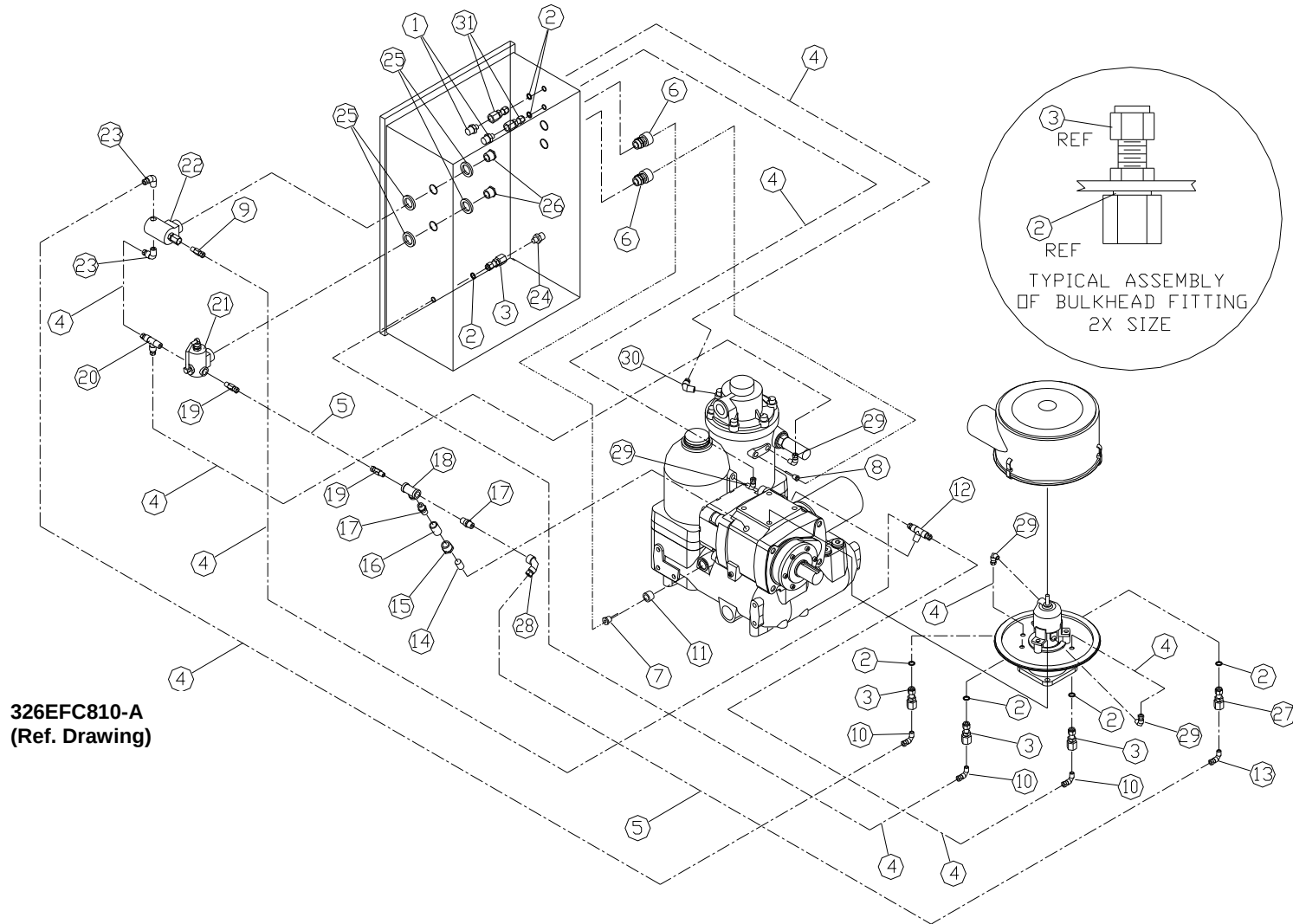
DRIVE GROUPS – 25 HP (284T TEFC MOTOR)

Ref. No.	Name of Part	Qty.	100 PSIG 325EFC4004 Part No.	125 PSIG 326EFC4004 Part No.	150 PSIG 327EFC4004 Part No.	175 PSIG 328EFC4004 Part No.
1	MOTOR	1	SELECTIVE – SEE PAGES 74			
2	SCREW	4	655EE080	655EE080	655EE080	655EE080
3	LOCKWASHER	4	95B5	95B5	95B5	95B5
4	NUT	4	50B5	50B5	50B5	50B5
5	SHEAVE	1	73M43V66	73M43V66	73M43V66	73M43V66
6	BUSHING-SHEAVE	1	22F26SK	22F26SK	22F26SK	22F26SK
7	SPACER	1	301EFC144	301EFC144	301EFC144	301EFC144
8	SCREW	3	75P48	75P48	75P48	75P48
9	FAN 20-30 HP	1	300EFC701	300EFC701	300EFC701	300EFC701
10	LOCKWASHER	3	95B1	95B1	95B1	95B1
11	SCREW	3	75A185	75A185	75A185	75A185
12	BUSHING-HUB	1	22J4	22J6	22J6	22J6
13	SHEAVE	1	73M43V41	73M43V45	73M43V50	73M43V56
14	BELT SET 4 PC	1	13W5604	13W5604	13W5604	13W6004
16	KEY	1	35L74	35L74	35L74	35L74
17	KEY	1	35C179	35C179	35C179	35C179
18	WASHER	2	95A5	95A5	95A5	95A5

DRIVE GROUPS – 30 HP (284T TEFC MOTOR)

Ref. No.	Name of Part	Qty.	100 PSIG 333EFC4004 Part No.	125 PSIG 334EFC4004 Part No.	150 PSIG 335EFC4004 Part No.	175 PSIG 336EFC4004 Part No.
1	MOTOR	1	SELECTIVE – SEE PAGES 74			
2	SCREW	4	655EE080	655EE080	655EE080	655EE080
3	LOCKWASHER	4	95B5	95B5	95B5	95B5
4	NUT	4	50B5	50B5	50B5	50B5
5	SHEAVE	1	73M43V69	73M43V69	73M43V69	73M43V69
6	BUSHING-SHEAVE	1	22F26SK	22F26SK	22F26SK	22F26SK
7	SPACER	1	301EFC144	301EFC144	301EFC144	301EFC144
8	SCREW	3	75P48	75P48	75P48	75P48
9	FAN 20-30 HP	1	300EFC701	300EFC701	300EFC701	300EFC701
10	LOCKWASHER	3	95B1	95B1	95B1	95B1
11	SCREW	3	75A185	75A185	75A185	75A185
12	BUSHING-HUB	1	22J4	22J4	22J6	22J6
13	SHEAVE	1	73M43V36	73M43V41	73M43V45	73M43V47
14	BELT SET 4 PC	1	13W5604	13W5604	13W5604	13W6004
16	KEY	1	35L74	35L74	35L74	35L74
17	KEY	1	35L92	35L92	35L92	35L92
18	WASHER	2	95A5	95A5	95A5	95A5

CONTROL PIPING
20 HP (100, 125 & 150 PSI)
25 & 30 HP (100, 125, 150 & 175 PSI)



Order by Part Number and Description. Reference Numbers are for your convenience only.

CONTROL PIPING
20 HP (100, 125 & 150 PSI)
25 & 30 HP (100, 125, 150 & 175 PSI)

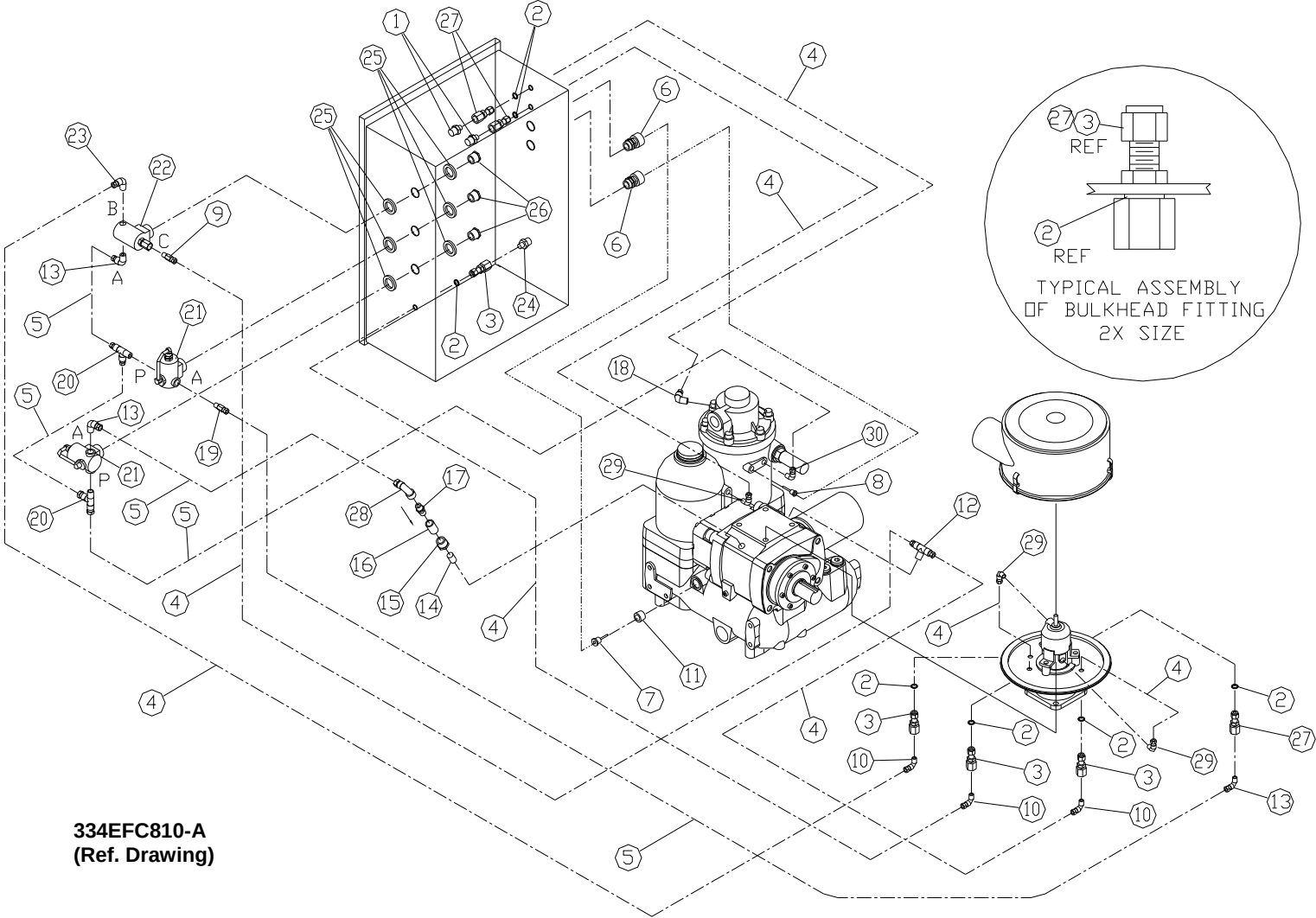
B/M: 304EFC4002

Ref. No.	Name of Part	Qty.	Part No.	Ref. No.	Name of Part	Qty.	Part No.
* 1	PRESSURE TRANSDUCER....	2	88H365	16	COUPLING	1	64BK2G
2	O-RING.....	7	165011	** 17	CHECK VALVE.....	2	90AR261
3	TUBE CONNECTOR.....	4	86N287	18	PIPE TEE.....	1	64G3G
4	TUBE (IN FEET).....	15	85G3	19	TUBE FITTING	2	86E212
5	TUBE (IN FEET).....	3	85G5	20	TUBE FITTING	1	86E236
6	ELECTRICAL FITTING	2	24CA2865	* 21	SOLENOID VALVE	1	91B250
* 7	THERMISTOR PROBE	1	21D264	* 22	SOLENOID VALVE	1	91B248
* 8	THERMISTOR PROBE	1	21D346	23	TUBE FITTING	2	86E220
9	TUBE FITTING	1	86E210	* 24	VACUUM SWITCH.....	1	88H195
10	TUBE FITTING	3	86E219	25	O-RING	4	24A383
11	ADAPTOR BUSHING.....	1	86H155	26	NIPPLE	2	24CA4641
12	TUBE FITTING	1	86H165	27	CONNECTOR.....	1	86N316
13	TUBE FITTING	1	86E222	28	TUBE FITTING	1	86E231
14	NIPPLE.....	1	63C1G	29	TUBE FITTING	4	86H160
15	PIPE BUSHING	1	64E44	30	TUBE FITTING	1	86H167
				31	TUBE CONNECTOR.....	2	86N316

* Parts included in Electrical Control Kit Part Number 317EFC6013. Refer to page 74.

** Parts included in Pneumatic Control Kit Part Number 314EFC6013. Refer to page 76.

CONTROL PIPING
20 HP – 175 PSI



334EFC810-A
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only

CONTROL PIPING
20 HP – 175 PSI

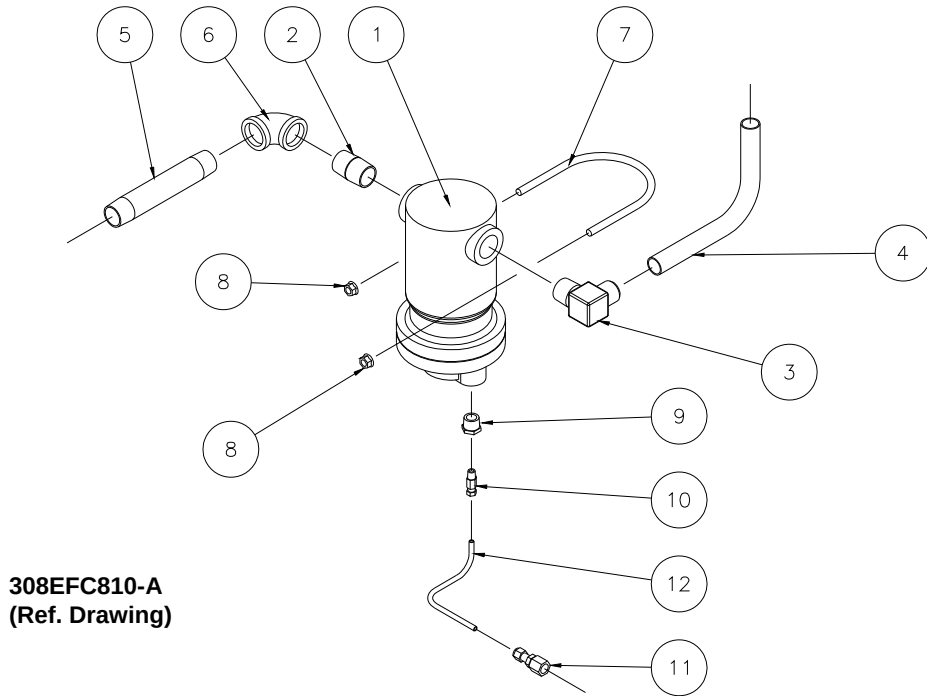
B/M: 305EFC4002

Ref. No.	Name of Part	Qty.	Part No.	Ref. No.	Name of Part	Qty.	Part No.
* 1	PRESSURE TRANSDUCER.....	2	88H365	16	COUPLING	1	64BK2G
2	O-RING	7	165011	** 17	CHECK VALVE.....	1	90AR261
3	TUBE CONNECTOR	4	86N287	18	TUBE FITTING.....	1	86H167
4	TUBE (IN FEET).....	15	85G3	19	TUBE FITTING.....	1	86E212
5	TUBE (IN FEET).....	3	85G5	20	TUBE FITTING.....	2	86E237
6	ELECTRICAL FITTING.....	2	24CA2865	* 21	SOLENOID VALVE.....	2	91B250
* 7	THERMISTOR PROBE	1	21D264	* 22	SOLENOID VALVE.....	1	91B248
* 8	THERMISTOR PROBE	1	21D346	23	TUBE FITTING.....	1	86E220
9	TUBE FITTING	1	86E210	* 24	VACUUM SWITCH	1	88H195
10	TUBE FITTING	3	86E219	25	O-RING	6	24A383
11	ADAPTOR BUSHING	1	86H155	26	NIPPLE	3	24CA4641
12	TUBE FITTING	1	86H165	27	CONNECTOR	3	86N316
13	TUBE FITTING	1	86E222	28	TUBE FITTING.....	1	86E231
14	NIPPLE	1	86H241	29	TUBE FITTING.....	3	86H163
15	PIPE BUSHING	1	64E44	30	TUBE FITTING.....	1	86H164

* Parts included in Electrical Control Kit Part Number 317EFC6013. Refer to page 74.

** Parts included in Pneumatic Control Kit Part Number 314EFC6013. Refer to page 76.

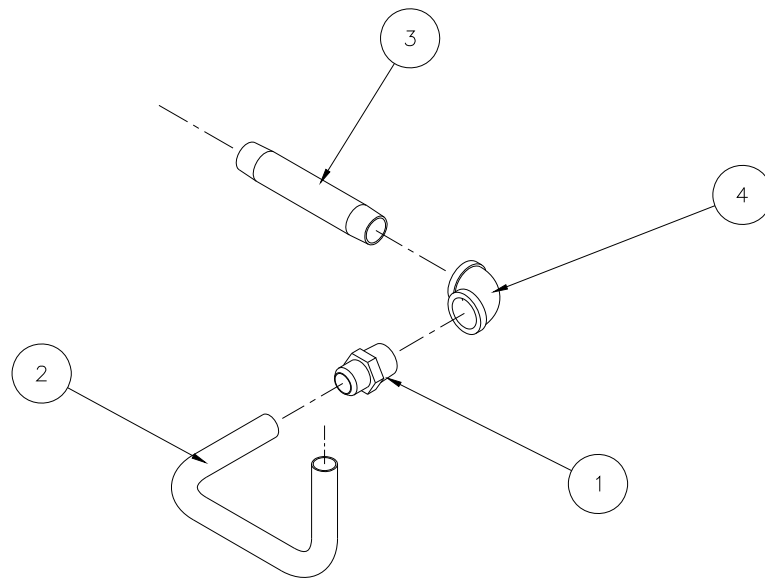
Order by Part Number and Description. Reference Numbers are for your convenience only.



MOISTURE SEPARATOR

Ref. No.	Name of Part	Qty.	B/M: 302EFC4023 Part No.
1	TRAP	1	83C78
2	NIPPLE	1	63H1G
3	ADAPTOR	1	29Z244
4	TUBE WITH FITTINGS	1	303EFC863
5	NIPPLE	1	63H6G
6	ELBOW	1	64C6G
7	U-BOLT	1	15U83
8	NUT	2	50AW5
9	BUSHING-PIPE	1	64E2G
10	TUBE FITTING	1	86E210
11	CONNECTOR-FEMALE	1	86N343
12	TUBE (IN FEET)	1	85G3

Order by Part Number and Description. Reference Numbers are for your convenience only.

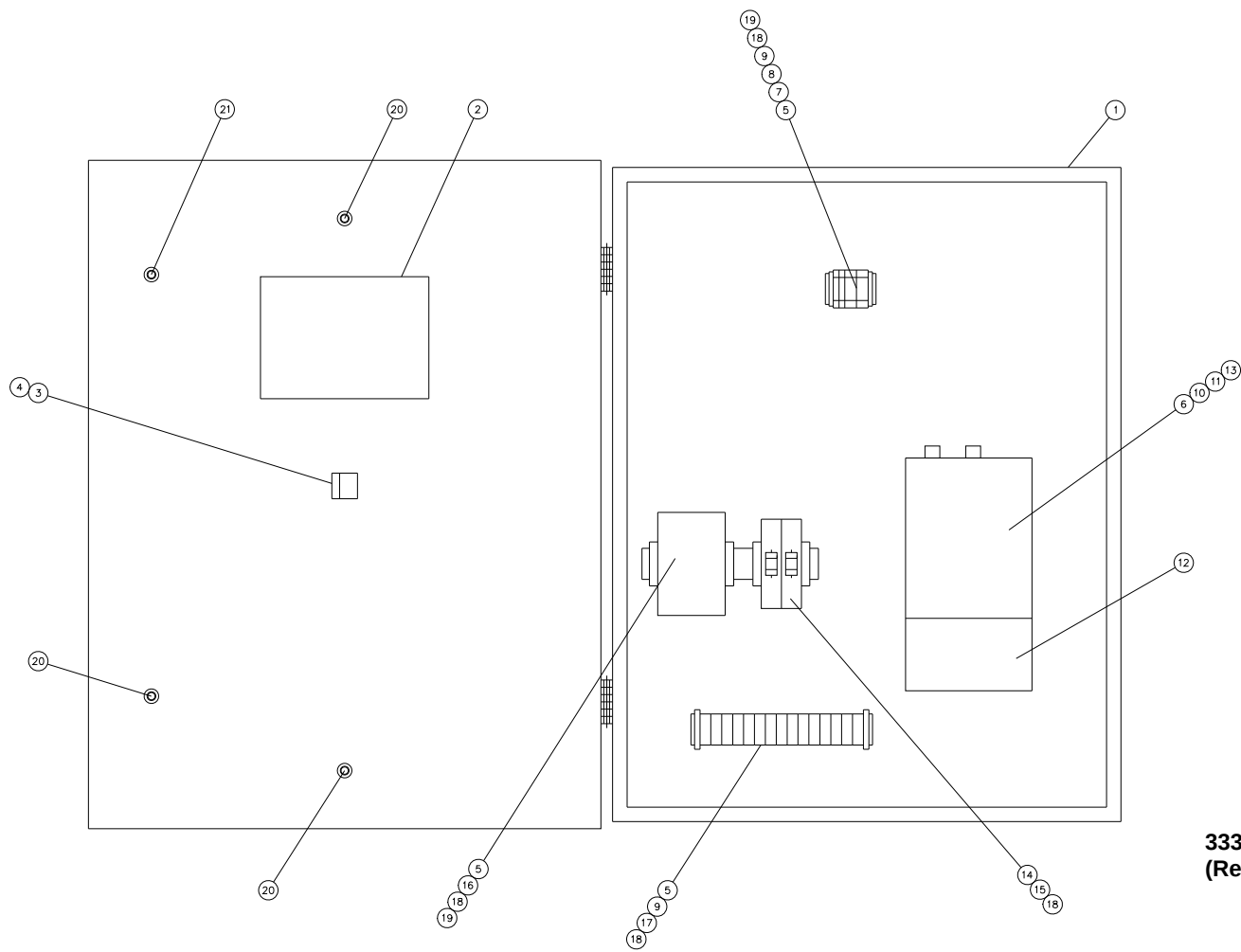


307EFC810-A
(Ref. Drawing)

DISCHARGE PIPING GROUP

Ref. No.	Name of Part	Qty.	B/M: 303EFC4019 Part No.
1	CONNECTOR-TUBE.....	1	86H138
2	TUBE WITH FITTINGS	1	304EFC863
3	NIPPLE	1	63H6G
4	ELBOW.....	1	64C6G

CONTROLLER ASSEMBLY WITH FULL VOLTAGE STARTERS
20, 25 & 30 HP (200V)



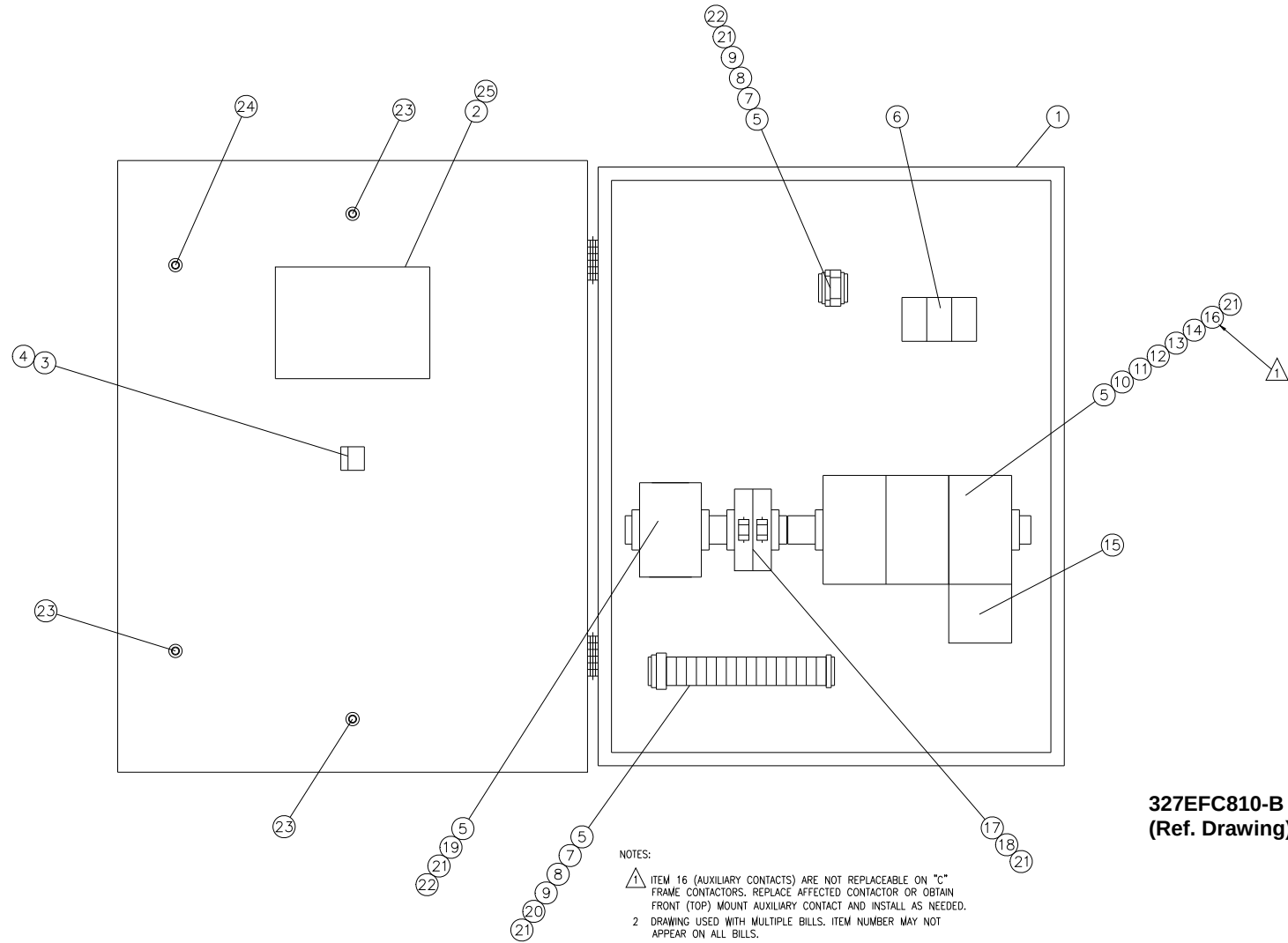
333EFC810-B
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only

CONTROLLER ASSEMBLY WITH FULL VOLTAGE STARTERS
20, 25 & 30 HP (200V)

		QTY.	20 HP 200V	25 HP 200V	30 HP 200V
	NEMA 4 CONTROL BOX		367EFC466	368EFC466	369EFC466
1	CONTROL BOX ENCLOSURE	1	304EFC179	304EFC179	304EFC179
2	AIRSMART CONTROLLER.....	1	89864799	89864799	89864799
3	OPERATOR	1	24CA2907	24CA2907	24CA2907
4	CONTACT BLOCK	1	24CA2908	24CA2908	24CA2908
5	DIN RAIL	1	24CA5991	24CA5991	24CA5991
6	EXTENSION TERMINAL.....	2	24CA6060	24CA6060	24CA6060
7	GROUND BLOCK.....	2	24CA5989	24CA5989	24CA6071
8	GROUND BLOCK.....	2	24CA5986	24CA5986	24CA5986
9	TERMINAL BLOCK	2	24CA5993	24CA5993	24CA5993
10	STARTER.....	1	24CA6056	24CA6006	24CA6011
11	COIL	1	2118576	2118576	2118577
12	OVERLOAD RELAY	1	24CA6034	24CA6034	24CA6039
13	CONTACT	1	24CA6042	24CA6042	24CA6042
14	FUSE BLOCK.....	2	24CA5910	24CA5910	24CA5910
15	FUSE	2	24CA4320	24CA4320	24CA4320
16	POWER SUPPLY	1	24CA6051	24CA6051	24CA6051
17	TERMINAL BLOCK	15	24CA5992	24CA5992	24CA5992
18	TERMINAL BLOCK	6	24CA5987	24CA5987	24CA5987
19	TERMINAL END STOP	2	24CA6052	24CA6052	24CA6052
20	LATCH.....	3	31D80	31D80	31D80
21	LATCH.....	1	31D79	31D79	31D79
22	GASKET	1	VP1033867	VP1033867	VP1033867

CONTROLLER ASSEMBLY – WYE DELTA STARTER – 200 VOLT



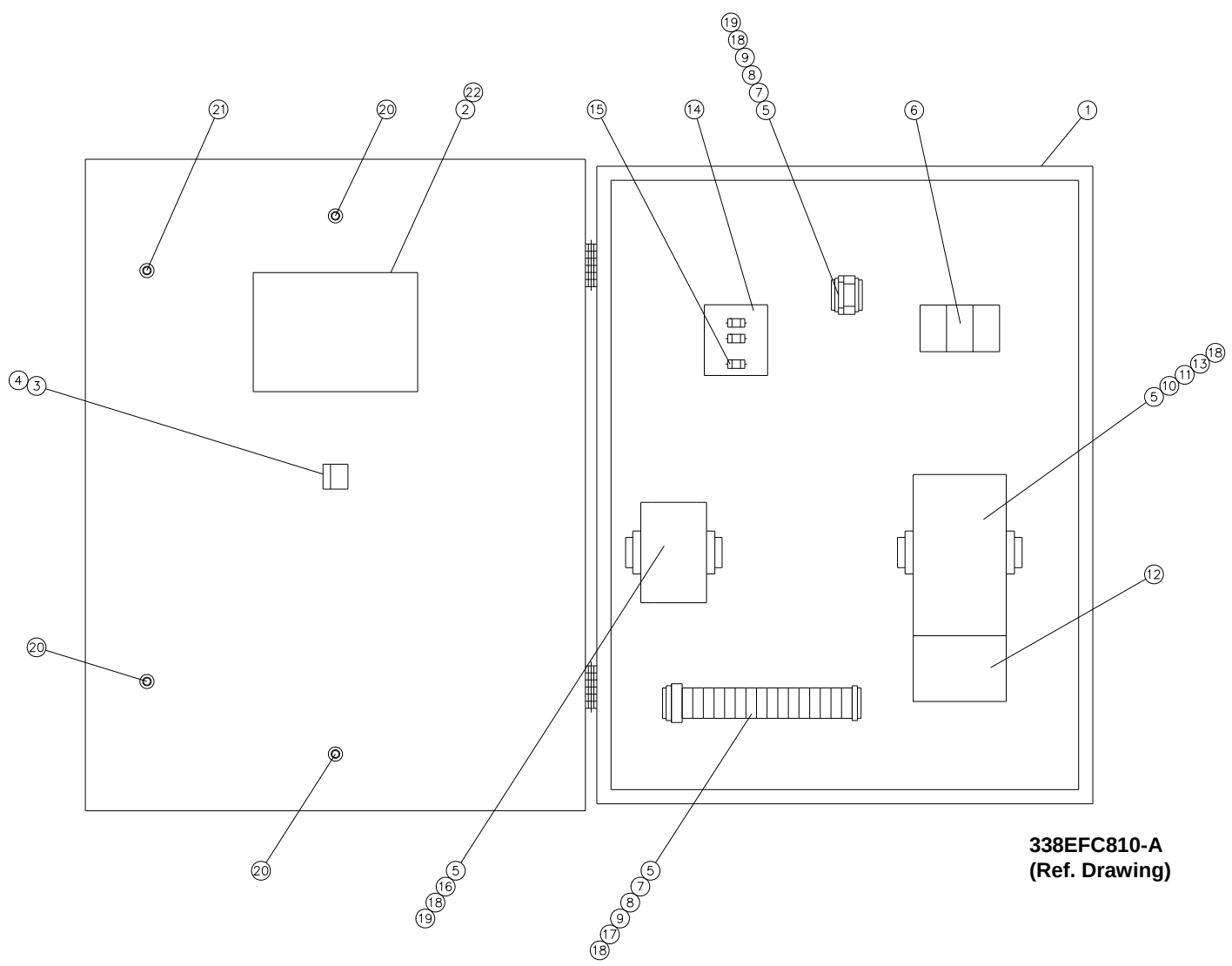
327EFC810-B
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only

CONTROLLER ASSEMBLY – WYE DELTA STARTER – 200 VOLT

		QTY.	20 HP	25 HP
	NEMA 4 CONTROL BOX		383EFC466	384EFC466
1	CONTROL BOX ENCLOSURE	1	304EFC179	304EFC179
2	AIRSMART CONTROLLER.....	1	89864799	89864799
3	OPERATOR	1	24CA2907	24CA2907
4	CONTACT BLOCK	1	24CA2908	24CA2908
5	DIN RAIL	1	24CA5991	24CA5991
6	POWER DISTRIBUTION BLOCK.....	1	24CA5932	24CA5932
7	GROUND BLOCK.....	2	24CA5989	24CA5989
8	GROUND BLOCK.....	2	24CA5986	24CA5986
9	TERMINAL BLOCK END PLATE	2	24CA5993	24CA5993
10	CONTACTOR.....	1	24CA6015	24CA6016
11	CONTACTOR.....	2	24CA6015	24CA6016
12	COIL	3	2118575	2118575
13	MECHANICAL INTERLOCK.....	1	24CA6045	24CA6045
14	ELECTRICAL LINK KIT	1	24CA6048	24CA6048
15	OVERLOAD RELAY	1	24CA6029	24CA6029
16	AUXILIARY CONTACT.....	3	24CA6043	24CA6043
17	FUSE BLOCK.....	2	24CA5910	24CA5910
18	FUSE.....	2	24CA4320	24CA4320
19	POWER SUPPLY	1	24CA6051	24CA6051
20	TERMINAL BLOCK	15	24CA5992	24CA5992
21	TERMINAL BLOCK	8	24CA5987	24CA5987
22	TERMINAL END STOP	2	24CA6052	24CA6052
23	LATCH.....	3	31D80	31D80
24	LATCH.....	1	31D79	31D79
25	GASKET	1	VP1033867	VP1033867

CONTROLLER ASSEMBLY – FULL VOLTAGE STARTER
20 HP – 230V



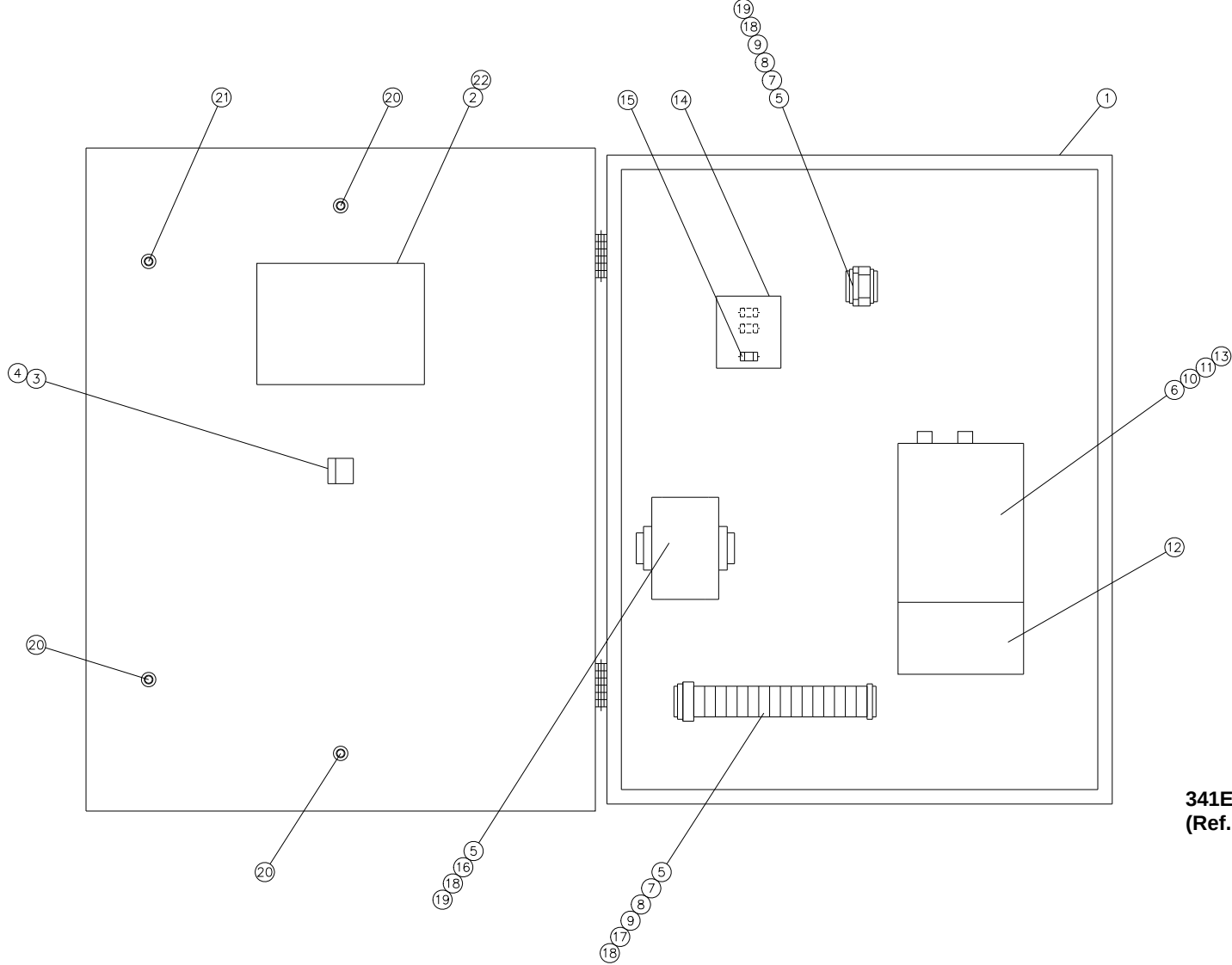
338EFC810-A
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only

**CONTROLLER ASSEMBLY – FULL VOLTAGE STARTER
20 HP – 230V**

		QTY.	20 HP 230V
	NEMA 4 CONTROL BOX.....		407EFC466
1	CONTROL BOX ENCLOSURE.....	1	304EFC179
2	CONTROLLER.....	1	89864799
3	OPERATOR	1	24CA2907
4	CONTACT BLOCK.....	1	24CA2908
5	DIN RAIL	1	24CA5991
6	POWER DISTRIBUTION BLOCK.....	1	24CA5983
7	GROUND BLOCK	2	24CA5989
8	GROUND BLOCK.....	2	24CA5986
9	TERMINAL BLOCK END PLATE.....	2	24CA5993
10	STARTER.....	1	24CA6104
11	COIL	1	2118575
12	RELAY.....	1	24CA6108
13	CONTACT	1	24CA6042
14	TRANSFORMER	1	24CA5181
15	FUSE.....	1	24CA3725
16	POWER SUPPLY	1	24CA6051
17	TERMINAL BLOCK.....	15	24CA5992
18	TERMINAL BLOCK.....	8	24CA5987
19	TERMINAL END STOP.....	2	24CA6052
20	LATCH.....	3	31D80
21	LATCH.....	1	31D79
22	GASKET.....	1	VP1033867

CONTROLLER ASSEMBLY – FULL VOLTAGE STARTER
25 & 30 HP – 230V



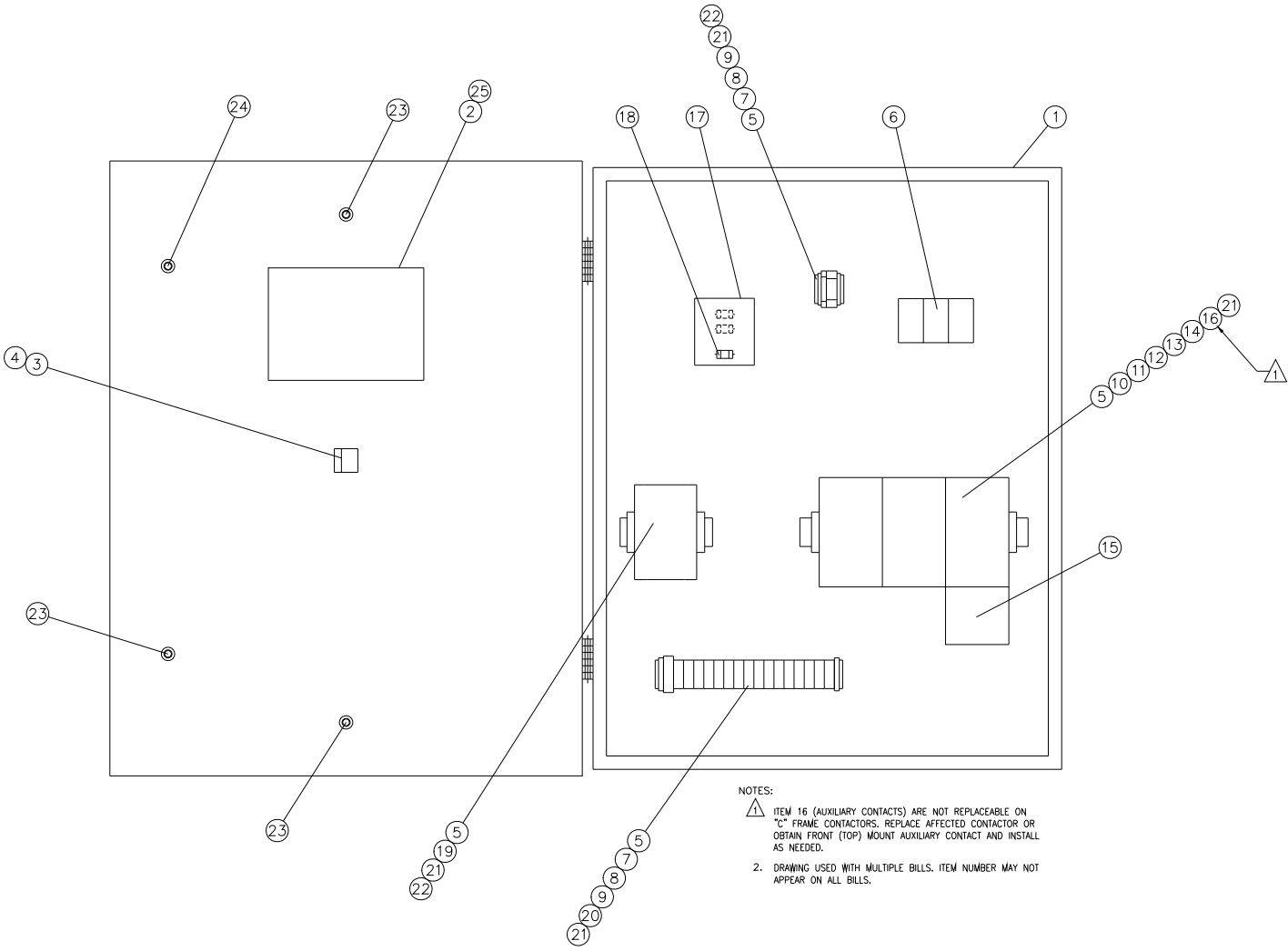
341EFC810-A
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only

**CONTROLLER ASSEMBLY – FULL VOLTAGE STARTER
25 & 30 HP – 230V**

		QTY.	25 HP 230V	30 HP 230V
	NEMA 4 CONTROL BOX		408EFC466	409EFC466
1	CONTROL BOX ENCLOSURE	1	304EFC179	304EFC179
2	AIRSMART CONTROLLER.....	1	89864799	89864799
3	OPERATOR.....	1	24CA2907	24CA2907
4	CONTACT BLOCK	1	24CA2908	24CA2908
5	DIN RAIL.....	1	24CA5991	24CA5991
6	EXTENSION TERMINAL.....	2	24CA6060	24CA6060
7	GROUND BLOCK.....	2	24CA5989	24CA5989
8	GROUND BLOCK.....	2	24CA5986	24CA5986
9	TERMINAL BLOCK	2	24CA5993	24CA5993
10	STARTER.....	1	24CA6105	24CA6106
11	COIL	1	2118576	2118576
12	OVERLOAD RELAY	1	24CA6109	24CA6109
13	CONTACT	1	24CA6042	24CA6042
14	TRANSFORMER	1	24CA5181	24CA5181
15	FUSE	1	24CA3725	24CA3725
16	POWER SUPPLY	1	24CA6051	24CA6051
17	TERMINAL BLOCK	15	24CA5992	24CA5992
18	TERMINAL BLOCK	4	24CA5987	24CA5987
19	TERMINAL END STOP	2	24CA6052	24CA6052
20	LATCH.....	3	31D80	31D80
21	LATCH.....	1	31D79	31D79
22	GASKET	1	VP1033867	VP1033867

CONTROLLER ASSEMBLY – WYE DELTA STARTER 20, 25 & 30 HP – 230V



- NOTES:
- 1. ITEM 16 (AUXILIARY CONTACTS) ARE NOT REPLACEABLE ON "C" FRAME CONTACTORS. REPLACE AFFECTED CONTACTOR OR OBTAIN FRONT (TOP) MOUNT AUXILIARY CONTACT AND INSTALL AS NEEDED.
 - 2. DRAWING USED WITH MULTIPLE BILLS. ITEM NUMBER MAY NOT APPEAR ON ALL BILLS.

339EFC810-A
(Ref. Drawing)

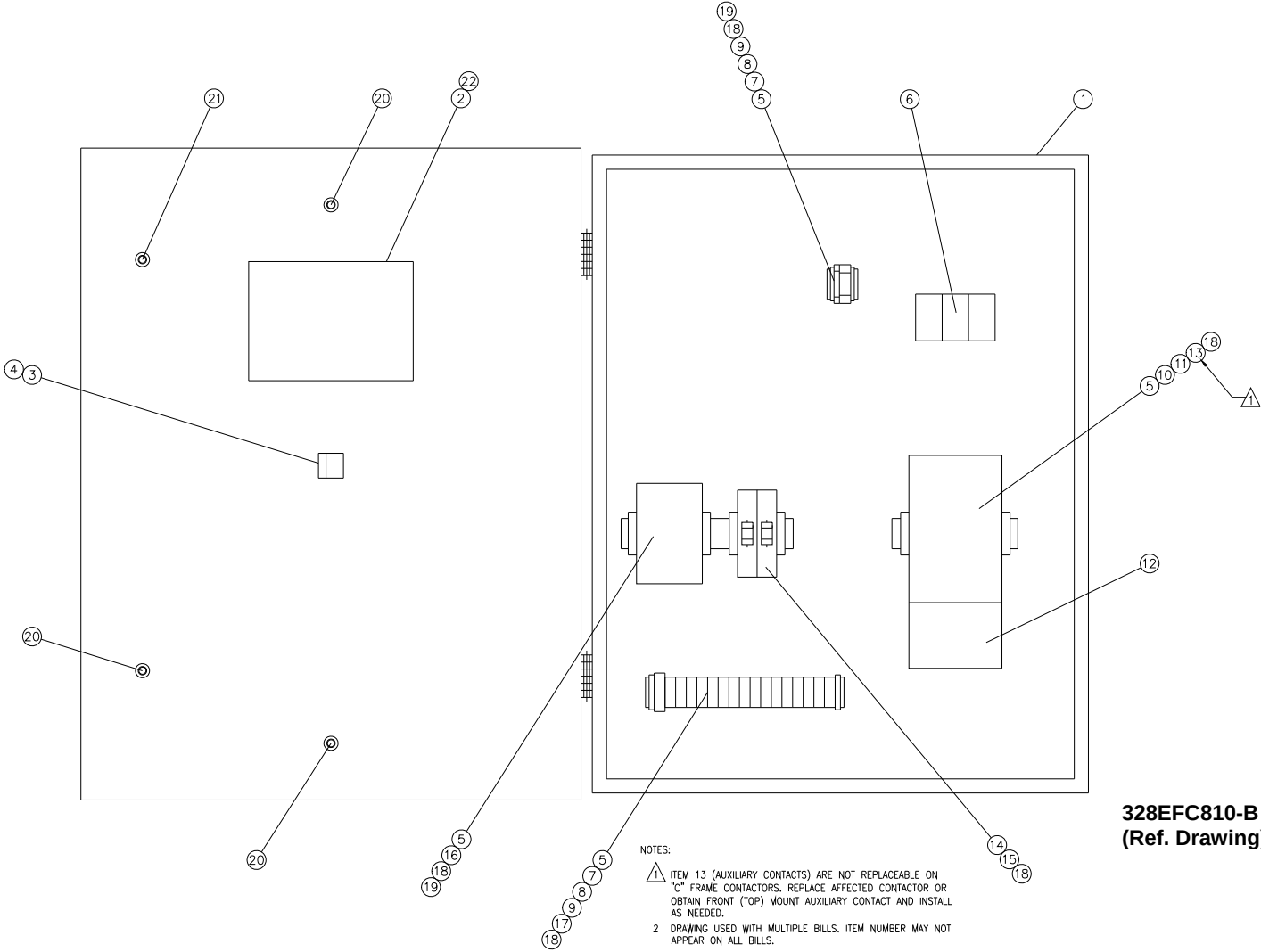
Order by Part Number and Description. Reference Numbers are for your convenience only

**CONTROLLER ASSEMBLY – WYE DELTA
20, 25 & 30 HP – 230V CONVERTIBLE**

		QTY.	20 HP	25 HP	30 HP
	NEMA 4 CONTROL BOX.....		411EFC466	412EFC466	413EFC466
1	CONTROL BOX ENCLOSURE.....	1	304EFC179	304EFC179	304EFC179
2	AIRSMART CONTROLLER	1	89864799	89864799	89864799
3	OPERATOR	1	24CA2907	24CA2907	24CA2907
4	CONTACT BLOCK.....	1	24CA2908	24CA2908	24CA2908
5	DIN RAIL	1	24CA5991	24CA5991	24CA5991
6	POWER DISTRIBUTION BLOCK	1	24CA5983	24CA5932	24CA5932
7	GROUND BLOCK	2	24CA5989	24CA5989	24CA5989
8	GROUND BLOCK	2	24CA5986	24CA5986	24CA5986
9	TERMINAL BLOCK END PLATE	2	24CA5993	24CA5993	24CA5993
10	CONTACTOR	1	24CA6014	24CA6015	24CA6016
11	CONTACTOR	2	24CA6014	24CA6015	24CA6016
12	COIL.....	3	2118575	2118575	2118575
13	MECHANICAL INTERLOCK	1	24CA6045	24CA6045	24CA6045
14	ELECTRICAL LINK KIT	1	24CA6048	24CA6048	24CA6048
15	OVERLOAD RELAY	1	24CA6108	24CA6108	24CA6108
16	AUXILIARY CONTACT	3	24CA6043	24CA6043	24CA6043
17	TRANSFORMER	1	24CA5181	24CA5181	24CA5181
18	FUSE	1	24CA3725	24CA3725	24CA3725
19	POWER SUPPLY	1	24CA6051	24CA6051	24CA6051
20	TERMINAL BLOCK.....	15	24CA5992	24CA5992	24CA5992
21	TERMINAL BLOCK.....	6	24CA5987	24CA5987	24CA5987
22	TERMINAL END STOP.....	2	24CA6052	24CA6052	24CA6052
23	LATCH	3	31D80	31D80	31D80
24	LATCH	1	31D79	31D79	31D79
25	GASKET	1	VP1033867	VP1033867	VP1033867

Order by Part Number and Description. Reference Numbers are for your convenience only.

**CONTROLLER ASSEMBLY – FULL VOLTAGE STARTER
20, 25 & 30 HP 460V)**



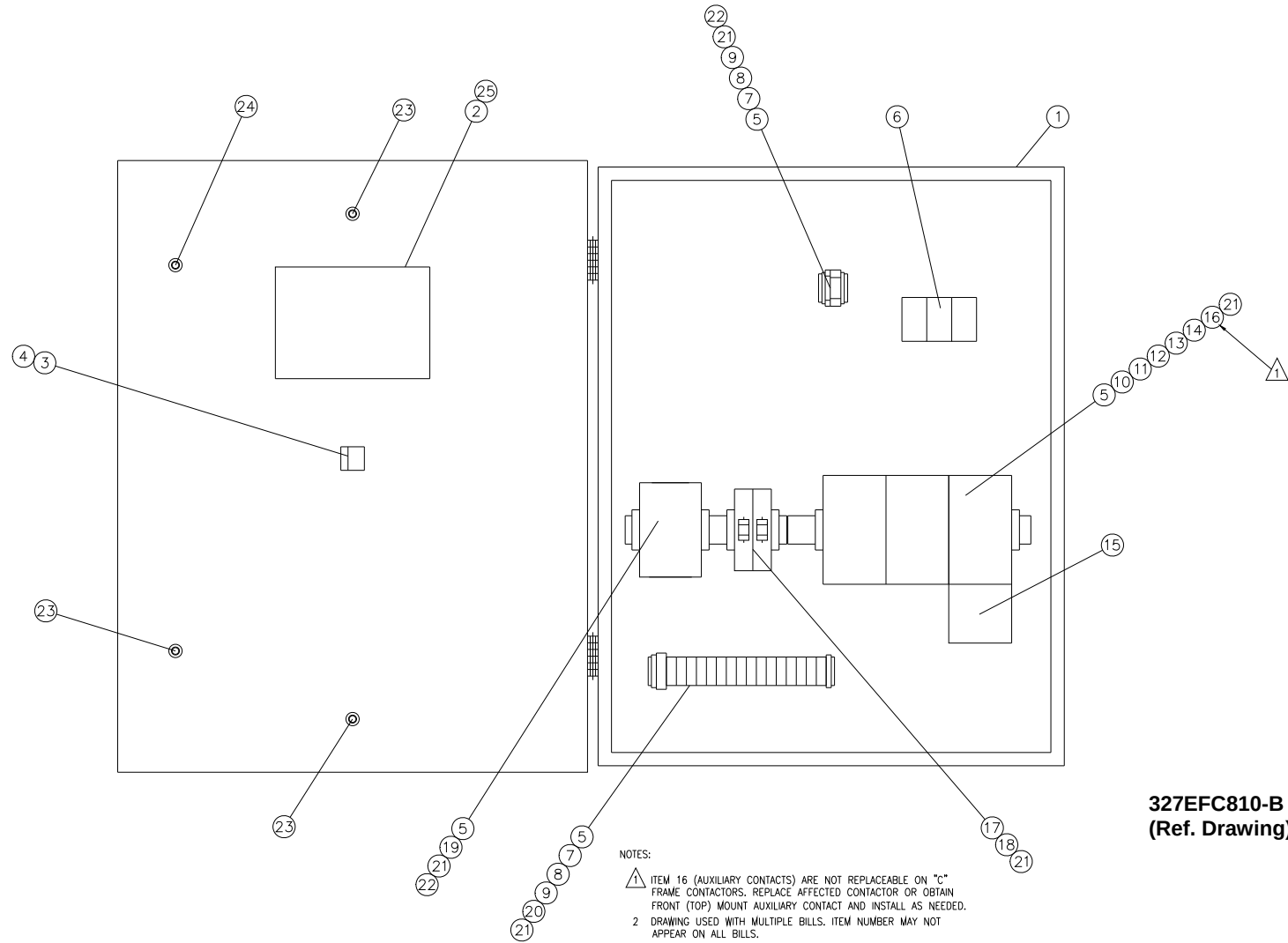
**328EFC810-B
(Ref. Drawing)**

Order by Part Number and Description. Reference Numbers are for your convenience only

**CONTROLLER ASSEMBLY – FULL VOLTAGE STARTER
20, 25 & 30 HP 460V)**

		QTY.	20 HP 460V	25 HP 460V	30 HP 460V
	NEMA 4 CONTROL BOX		375EFC466	376EFC466	377EFC466
1	CONTROL BOX ENCLOSURE	1	304EFC179	304EFC179	304EFC179
2	CONTROLLER	1	89864799	89864799	89864799
3	OPERATOR	1	24CA2907	24CA2907	24CA2907
4	CONTACT BLOCK	1	24CA2908	24CA2908	24CA2908
5	DIN RAIL	1	24CA5991	24CA5991	24CA5991
6	POWER DISTRIBUTION BLOCK.....	1	24CA5983	24CA5983	24CA5983
7	GROUND BLOCK.....	2	24CA5989	24CA5989	24CA5989
8	GROUND BLOCK.....	2	24CA5986	24CA5986	24CA5986
9	TERMINAL BLOCK END PLATE.....	2	24CA5993	24CA5993	24CA5993
10	STARTER	1	24CA5996	24CA6000	24CA6001
11	COIL.....	1	2118574	2118575	2118575
12	RELAY	1	24CA5971	24CA6028	24CA6029
13	CONTACT	1	-----	24CA6042	24CA6042
14	FUSE BLOCK	2	24CA5910	24CA5910	24CA5910
15	FUSE.....	2	24CA4088	24CA4088	24CA4088
16	POWER SUPPLY	1	24CA6050	24CA6050	24CA6050
17	TERMINAL BLOCK.....	15	24CA5992	24CA5992	24CA5992
18	TERMINAL BLOCK.....	8	24CA5987	24CA5987	24CA5987
19	TERMINAL END STOP	2	24CA6052	24CA6052	24CA6052
20	LATCH	3	31D80	31D80	31D80
21	LATCH	1	31D79	31D79	31D79
22	GASKET.....	1	VP1033867	VP1033867	VP1033867

CONTROLLER ASSEMBLY – WYE DELTA STARTER – 460 VOLT



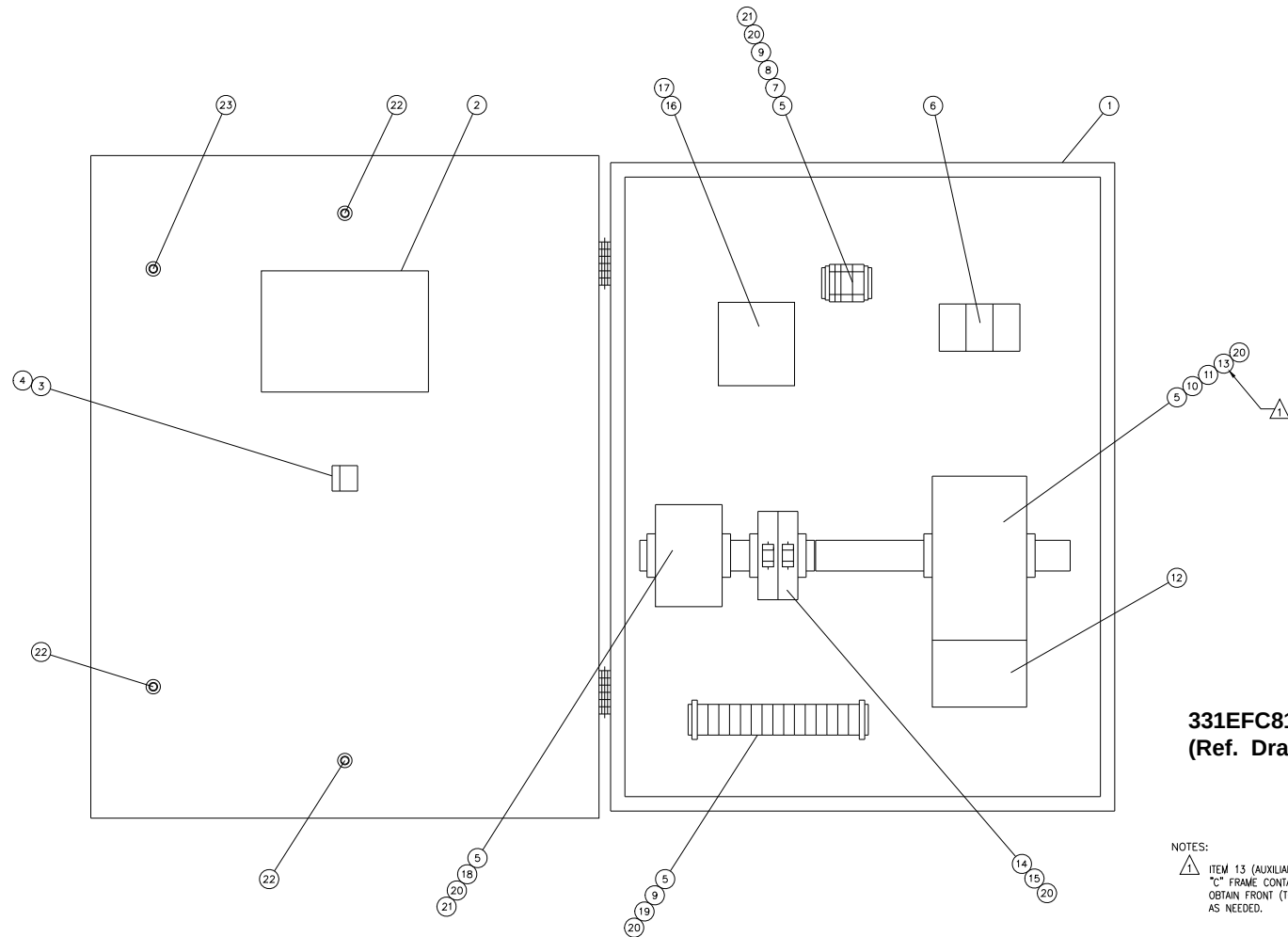
327EFC810-B
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only

CONTROLLER ASSEMBLY – WYE DELTA STARTER – 460 VOLT

		QTY.	20 HP	25 HP	30 HP
	NEMA 4 CONTROL BOX		394EFC466	395EFC466	396EFC466
1	CONTROL BOX ENCLOSURE.....	1	304EFC179	304EFC179	304EFC179
2	CONTROLLER	1	89864799	89864799	89864799
3	OPERATOR.....	1	24CA2907	24CA2907	24CA2907
4	CONTACT BLOCK	1	24CA2908	24CA2908	24CA2908
5	DIN RAIL.....	1	24CA5991	24CA5991	24CA5991
6	POWER DISTRIBUTION BLOCK.....	1	24CA5983	24CA5983	24CA5983
7	GROUND BLOCK.....	2	24CA5989	24CA5989	24CA5989
8	GROUND BLOCK.....	2	24CA5986	24CA5986	24CA5986
9	TERMINAL BLOCK END PLATE.....	2	24CA5993	24CA5993	24CA5993
10	CONTACTOR	1	24CA6012	24CA5969	24CA6013
11	CONTACTOR	2	24CA6020	24CA5970	24CA6021
12	COIL	3	2118574	2118574	2118574
13	MECHANICAL INTERLOCK.....	1	24CA6044	24CA6044	24CA6044
14	ELECTRICAL LINK KIT	1	24CA6047	24CA6047	24CA6047
15	OVERLOAD RELAY	1	24CA6028	24CA6024	24CA5971
16	AUXILIARY CONTACT.....	3	24CA6043	-----	-----
17	FUSE BLOCK	2	24CA5910	24CA5910	24CA5910
18	FUSE	2	24CA4088	24CA4088	24CA4088
19	POWER SUPPLY	1	24CA6051	24CA6050	24CA6050
20	TERMINAL BLOCK.....	15	24CA5992	24CA5992	24CA5992
21	TERMINAL BLOCK.....	8	24CA5987	24CA5987	24CA5987
22	TERMINAL END STOP	2	24CA6052	24CA6052	24CA6052
23	LATCH.....	3	31D80	31D80	31D80
24	LATCH.....	1	31D79	31D79	31D79
25	GASKET	1	VP1033867	VP1033867	VP1033867

CONTROLLER ASSEMBLY – FULL VOLTAGE STARTER – 575 VOLT



331EFC810-A
(Ref. Drawing)

NOTES:



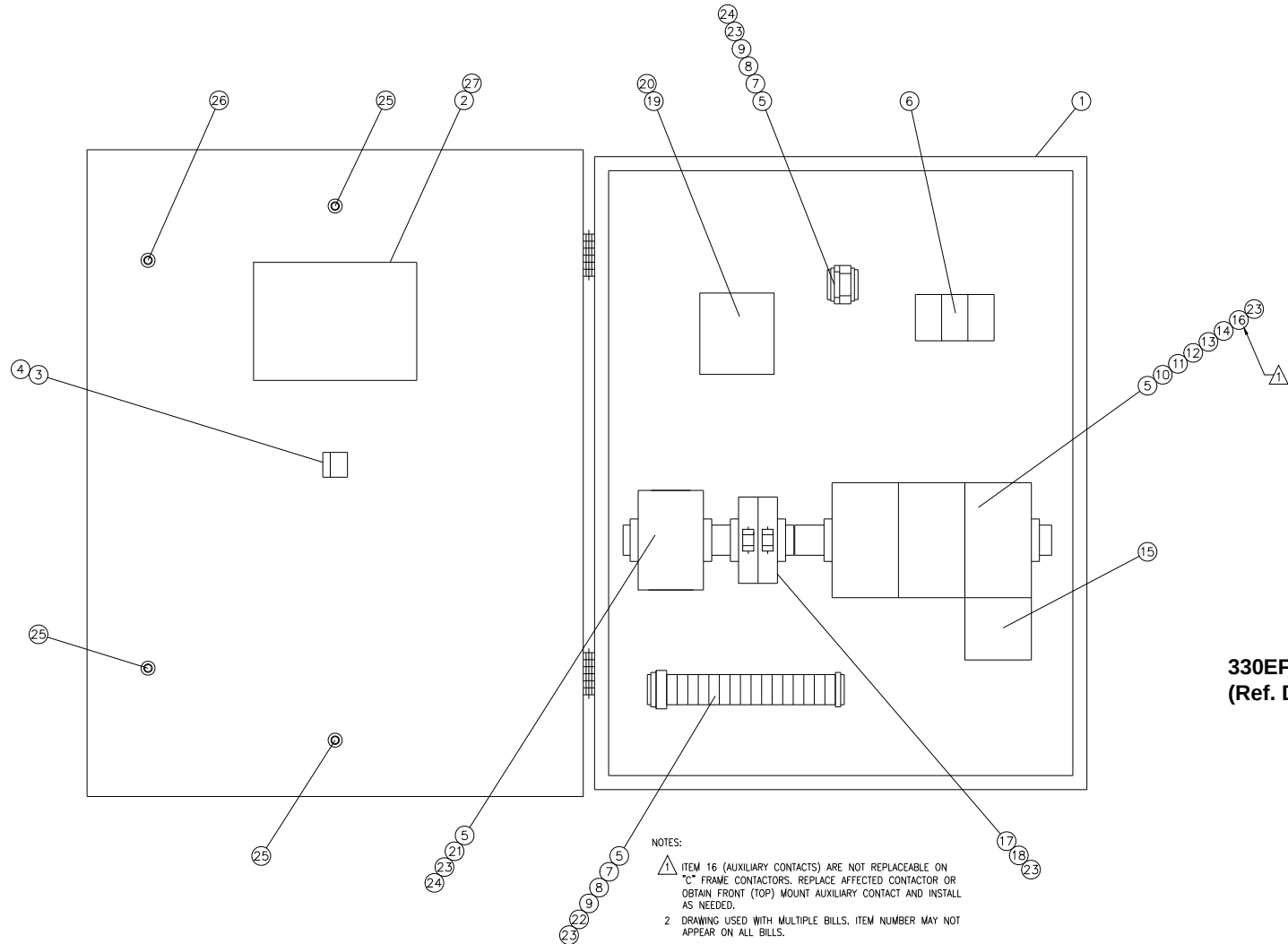
ITEM 13 (AUXILIARY CONTACTS) ARE NOT REPLACEABLE ON "C" FRAME CONTACTORS. REPLACE AFFECTED CONTACTOR OR OBTAIN FRONT (TOP) MOUNT AUXILIARY CONTACT AND INSTALL AS NEEDED.

Order by Part Number and Description. Reference Numbers are for your convenience only

CONTROLLER ASSEMBLY – FULL VOLTAGE STARTER – 575 VOLT

		QTY.	20 HP	25 HP	30 HP
	NEMA 4 CONTROL BOX.....		379EFC466	380EFC466	381EFC466
1	CONTROL BOX ENCLOSURE.....	1	304EFC179	304EFC179	304EFC179
2	CONTROLLER.....	1	89864799	89864799	89864799
3	OPERATOR	1	24CA2907	24CA2907	24CA2907
4	CONTACT BLOCK.....	1	24CA2908	24CA2908	24CA2908
5	DIN RAIL	1	24CA5991	24CA5991	24CA5991
6	POWER DISTRIBUTION BLOCK	1	24CA5983	24CA5983	24CA5983
7	GROUND BLOCK	2	24CA5989	24CA5989	24CA5989
8	GROUND BLOCK	2	24CA5986	24CA5986	24CA5986
9	TERMINAL BLOCK END PLATE	2	24CA5993	24CA5993	24CA5993
10	STARTER.....	1	24CA5996	24CA6000	24CA6000
11	COIL	1	2118574	2118575	2118575
12	RELAY	1	24CA5971	24CA6028	24CA6028
13	CONTACT	1	-----	24CA6042	24CA6042
14	FUSE BLOCK.....	2	24CA5910	24CA5910	24CA5910
15	FUSE	2	24CA3720	24CA3720	24CA3720
16	TRANSFORMER.....	1	VP1024577	VP1024577	VP1024577
17	FUSE	1	24CA2779	24CA2779	24CA2779
18	POWER SUPPLY.....	1	24CA6051	24CA6051	24CA6051
19	TERMINAL BLOCK	15	24CA5992	24CA5992	24CA5992
20	TERMINAL BLOCK	8	24CA5987	24CA5987	24CA5987
21	TERMINAL END STOP	2	24CA6052	24CA6052	24CA6052
22	LATCH.....	3	31D80	31D80	31D80
23	LATCH.....	1	31D79	31D79	31D79
24	GASKET	1	VP1033867	VP1033867	VP1033867

CONTROLLER ASSEMBLY – WYE DELTA – 575 VOLT



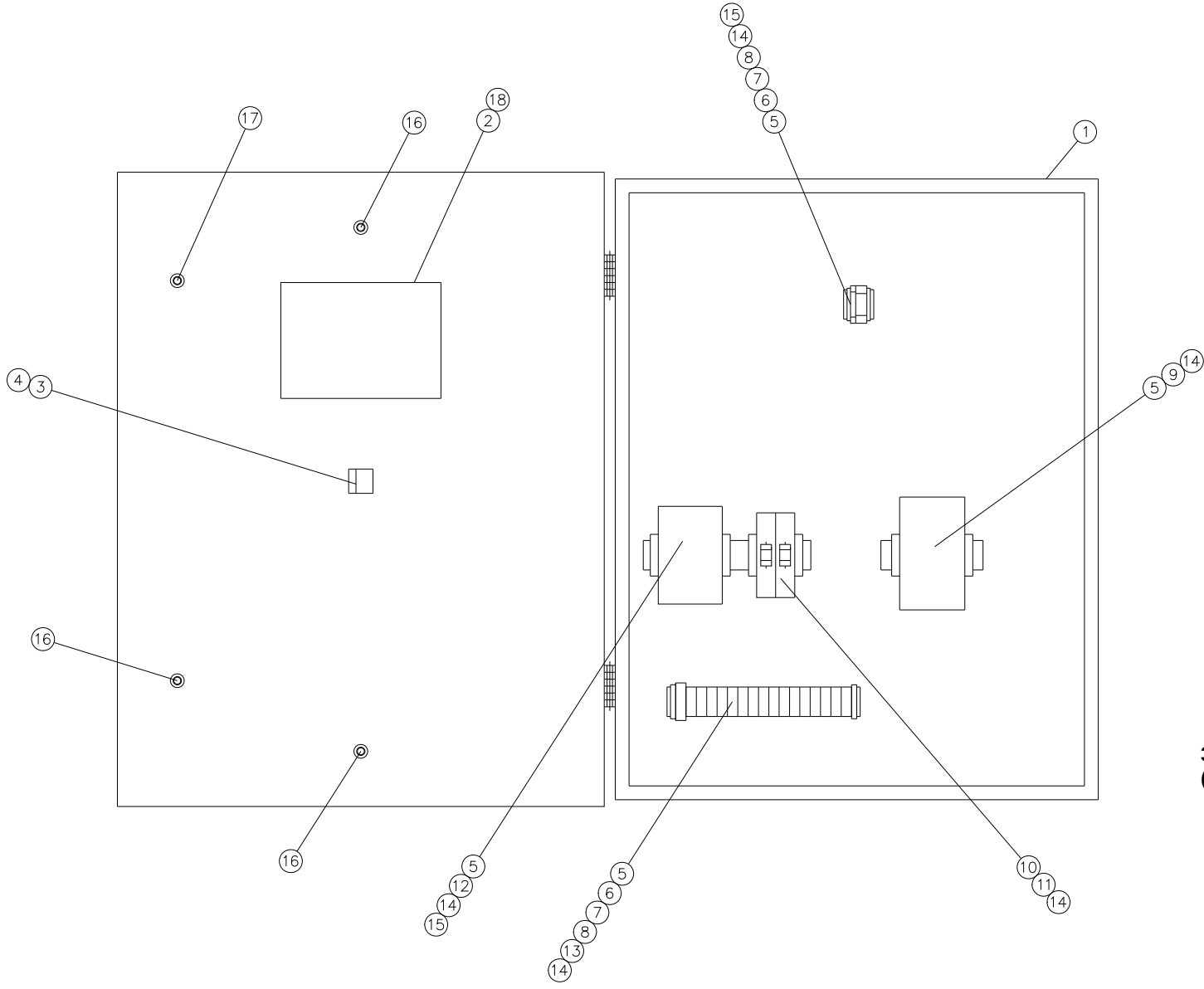
330EFC810-B
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only

CONTROLLER ASSEMBLY – WYE DELTA STARTER – 575 VOLT

		QTY.	20 HP	25 HP	30 HP
	NEMA 4 CONTROL BOX		398EFC466	399EFC466	400EFC466
1	CONTROL BOX ENCLOSURE	1	304EFC179	304EFC179	304EFC179
2	AIRSMART CONTROLLER	1	89864799	89864799	89864799
3	OPERATOR	1	24CA2907	24CA2907	24CA2907
4	CONTACT BLOCK	1	24CA2908	24CA2908	24CA2908
5	DIN RAIL	1	24CA5991	24CA5991	24CA5991
6	POWER DISTRIBUTION BLOCK	1	24CA5983	24CA5983	24CA5983
7	GROUND BLOCK	2	24CA5989	24CA5989	24CA5989
8	GROUND BLOCK	2	24CA5986	24CA5986	24CA5986
9	TERMINAL BLOCK END PLATE	2	24CA5993	24CA5993	24CA5993
10	CONTACTOR.....	1	24CA6012	24CA5969	24CA5969
11	CONTACTOR.....	2	24CA6020	24CA5970	24CA5970
12	COIL	3	2118574	2118574	2118574
13	MECHANICAL INTERLOCK	1	24CA6044	24CA6044	24CA6044
14	ELECTRICAL LINK KIT	1	24CA6047	24CA6047	24CA6047
15	OVERLOAD RELAY	1	24CA6023	24CA6024	24CA6024
17	FUSE BLOCK.....	2	24CA5910	24CA5910	24CA5910
18	FUSE.....	2	24CA3720	24CA3720	24CA3720
19	TRANSFORMER.....	1	VP1024577	VP1024577	VP1024577
20	FUSE.....	1	24CA2779	24CA2779	24CA2779
21	POWER SUPPLY	1	24CA6051	24CA6051	24CA6051
22	TERMINAL BLOCK	15	24CA5992	24CA5992	24CA5992
23	TERMINAL BLOCK	8	24CA5987	24CA5987	24CA5987
24	TERMINAL END STOP	2	24CA6052	24CA6052	24CA6052
25	LATCH	3	31D80	31D80	31D80
26	LATCH	1	31D79	31D79	31D79
27	GASKET.....	1	VP1033867	VP1033867	VP1033867

CONTROLLER ASSEMBLY – LESS STARTER
20, 25 & 30 HP
200V, & 460V



329EFC810-B
(Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only

CONTROLLER ASSEMBLY – LESS STARTER
20, 25 & 30 HP
200V, & 460V

		QTY.	200V	460V
	NEMA 4 CONTROL BOX		401EFC466	404EFC466
1	CONTROL BOX ENCLOSURE	1	304EFC179	304EFC179
2	AIRSMART CONTROLLER	1	89864799	89864799
3	OPERATOR	1	24CA2907	24CA2907
4	CONTACT BLOCK	1	24CA2908	24CA2908
5	DIN RAIL	1	24CA5991	24CA5991
6	GROUND BLOCK	2	24CA5989	24CA5989
7	GROUND BLOCK	2	24CA5986	24CA5986
8	TERMINAL BLOCK	2	24CA5993	24CA5993
9	RELAY	1	24CA5979	24CA5979
10	FUSE BLOCK	2	24CA5910	24CA5910
11	FUSE	2	24CA4320	24CA4088
12	POWER SUPPLY	1	24CA6051	24CA6050
13	TERMINAL BLOCK	18	24CA5992	24CA5992
14	TERMINAL BLOCK	8	24CA5987	24CA5987
15	TERMINAL END STOP	2	24CA6052	24CA6052
16	LATCH	3	31D80	31D80
17	LATCH	1	31D79	31D79
18	GASKET	1	VP1033867	VP1033867

This diagram shows an exploded view of a safe assembly. The main components are the safe body (1) and the door (2). The door features a handle (3), a lock mechanism (4), and a latch (5). The handle is shown in an exploded position relative to the door. The lock mechanism is shown in an exploded position relative to the door. The latch is shown in an exploded position relative to the door. The safe body is shown in an exploded position relative to the door. The diagram includes 18 numbered callouts pointing to various parts of the safe assembly.

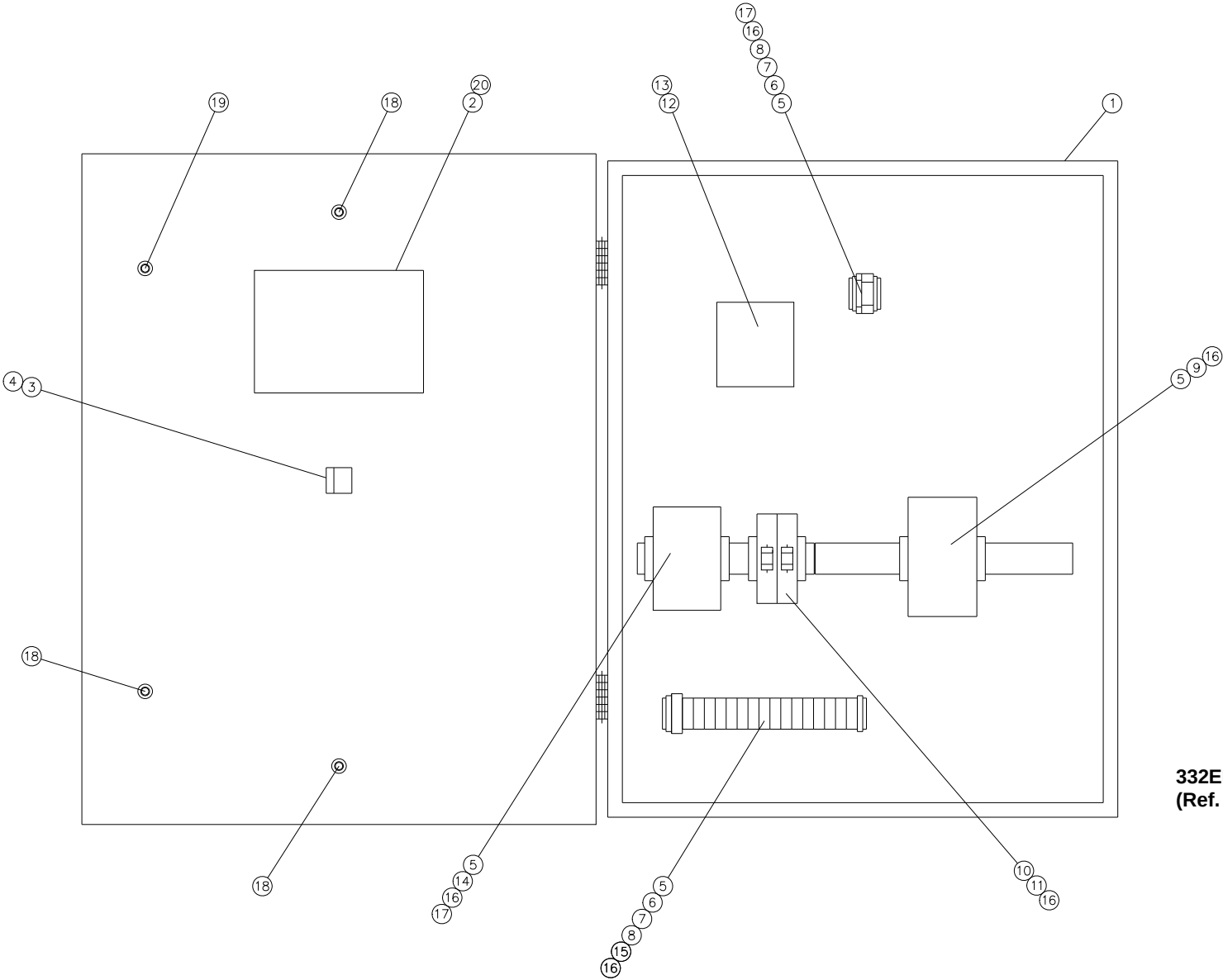
13-20-500 Page 56

Order by Part Number and Description. Reference Numbers are for your convenience only

**CONTROLLER ASSEMBLY – LESS STARTER
230 VOLT**

		QTY.	230V
	NEMA 4 CONTROL BOX.....		414EFC466
1	CONTROL BOX ENCLOSURE.....	1	304EFC179
2	AIRSMART CONTROLLER	1	89864799
3	OPERATOR	1	24CA2907
4	CONTACT BLOCK.....	1	24CA2908
5	DIN RAIL	1	24CA5991
6	GROUND BLOCK	2	24CA5989
7	GROUND BLOCK	2	24CA5986
8	TERMINAL BLOCK	2	24CA5993
9	RELAY.....	1	24CA5979
10	TRANSFORMER.....	1	24CA5181
11	FUSE.....	1	24CA3725
12	POWER SUPPLY.....	1	24CA6051
13	TERMINAL BLOCK	18	24CA5992
14	TERMINAL BLOCK.....	6	24CA5987
15	TERMINAL END STOP.....	2	24CA6052
16	LATCH.....	3	31D80
17	LATCH.....	1	31D79
18	GASKET	1	VP1033867

CONTROLLER ASSEMBLY – LESS STARTER – 575 VOLT



332EFC810-B
(Ref. Drawing)

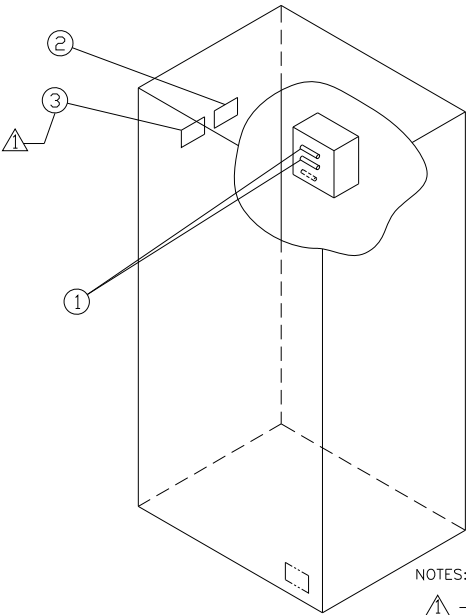
Order by Part Number and Description. Reference Numbers are for your convenience only

CONTROLLER ASSEMBLY – LESS STARTER – 575 VOLT

		QTY.	575V
	NEMA 4 CONTROL BOX.....		405EFC466
1	CONTROL BOX ENCLOSURE.....	1	304EFC179
2	AIRSMART CONTROLLER	1	89864799
3	OPERATOR	1	24CA2907
4	CONTACT BLOCK.....	1	24CA2908
5	DIN RAIL	1	24CA5991
6	GROUND BLOCK	2	24CA5989
7	GROUND BLOCK	2	24CA5986
8	TERMINAL BLOCK	2	24CA5993
9	RELAY	1	24CA5979
10	FUSE BLOCK.....	2	24CA5910
11	FUSE	2	24CA5981
12	TRANSFORMER.....	1	VP1024577
13	FUSE	1	24CA2779
14	POWER SUPPLY.....	1	24CA6050
15	TERMINAL BLOCK	18	24CA5992
16	TERMINAL BLOCK.....	8	24CA5987
17	TERMINAL END STOP	2	24CA6052
18	LATCH.....	3	31D80
19	LATCH.....	1	31D79
20	GASKET	1	VP1033867

Order by Part Number and Description. Reference Numbers are for your convenience only

DECAL & FUSE GROUP – 230V



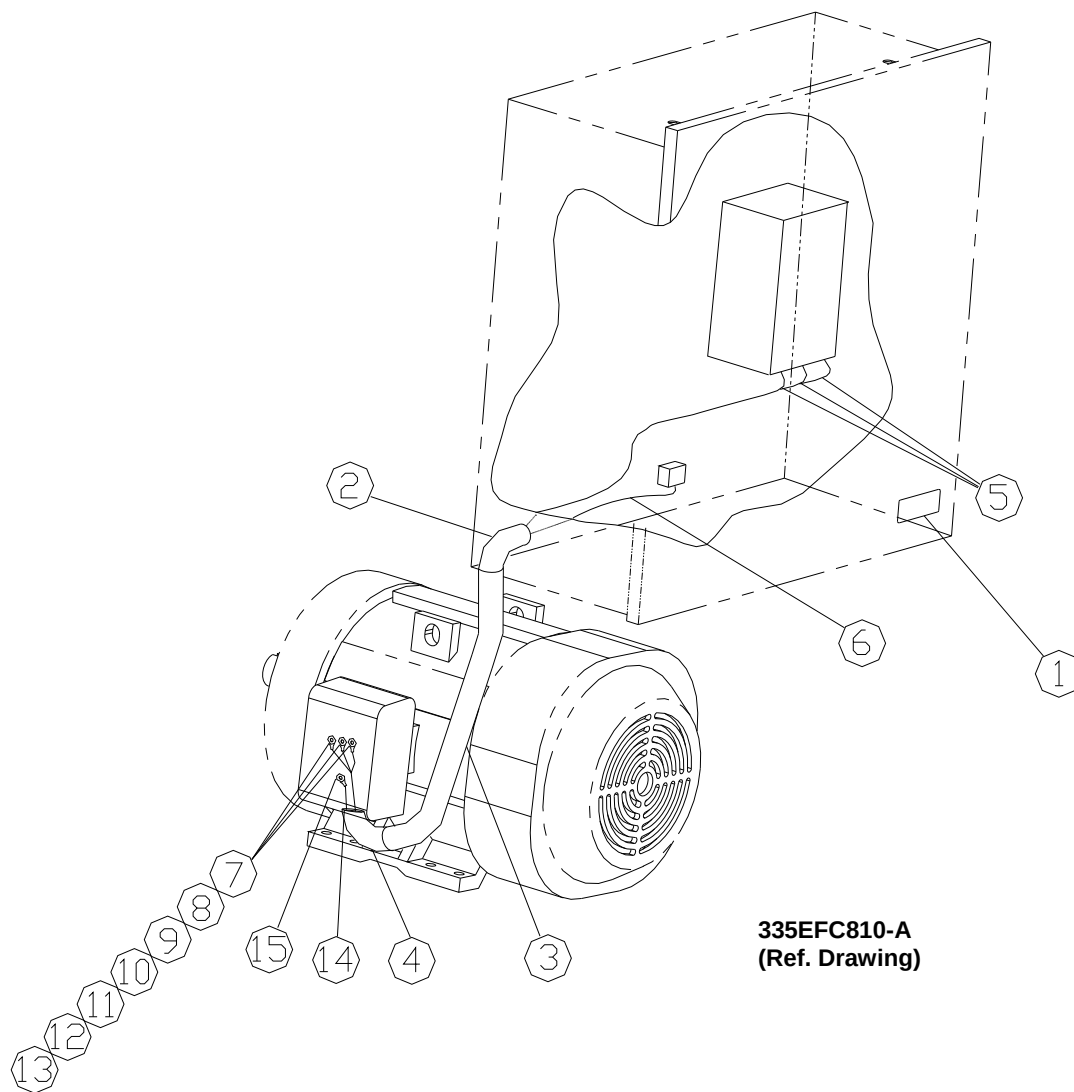
342EFC810-A
(Ref. Drawing)

NOTES:
⚠ - ITEM 3 IS NOT REPLACED WHEN CONVERSION
KIT 313EFC6005 IS INSTALLED.

B/M: 350EFC4007

		QTY.	230 VOLT
1	FUSE.....	2	24CA2785
2	DECAL.....	1	264AUX077
3	DECAL.....	1	297AUX077

MOTOR WIRING – FULL VOLTAGE
(See Pages 62-65 for B/M's)



NOTE: ITEM 14 IS NOT REQUIRED
IF MOTOR JUNCTION BOX
HOLE IS PUNCHED FOR THE
CONDUIT SIZE USED.

Order by Part Number and Description. Reference Numbers are for your convenience only

MOTOR WIRING – FULL VOLTAGE – 200 VOLT
(See Page 61 for Drawing)

			B/M: 334 & 335EFC4007	B/M: 336EFC4007
			20 & 25 HP	30 HP
Ref. No.	NAME	QTY.	PART NO.	PART NO.
1	VOLTAGE MARKER	1	69F50	69F50
2	CONDUIT FITTING	1	2009330	2009335
3	CONDUIT (IN FEET).....	3	2009805	2009315
4	CONDUIT FITTING	1	2009330	2009335
5	WIRE (IN FEET).....	15	2009708	2009410
6	WIRE (IN FEET).....	5	97J65	97J76
7	TERMINAL LUG	3	2009531	24CA202
8	SCREW	3	655EC03B	655EC03B
9	NUT	3	50X16	50X16
10	WASHER.....	3	95H16	95H16
11	TERMINAL LUG.....	12	24CA1980	24CA1980
12	TAPE	1	24CA882	24CA882
13	TAPE	1	24CA883	24CA883
14	WASHER.....	2	2009871	-----
15	TERMINAL LUG.....	1	24A307	24CA1444

Order by Part Number and Description. Reference Numbers are for your convenience only

MOTOR WIRING – FULL VOLTAGE – 230 VOLT
(See Page 61 for Drawing)

			B/M: 331EFC4007	B/M: 332 & 333EFC4007
			20 HP	25 & 30 HP
Ref. No.	NAME	QTY.	PART NO.	PART NO.
1	VOLTAGE MARKER	1	69F51	69F51
2	CONDUIT FITTING	1	2009325	2009330
3	CONDUIT (IN FEET).....	3	2009314	2009805
4	CONDUIT FITTING	1	2009325	2009330
5	WIRE (IN FEET).....	15	2009408	2009708
6	WIRE (IN FEET).....	5	97J65	97J65
7	TERMINAL LUG	3	24A498	2009531
8	SCREW	3	655EC03B	655EC03B
9	NUT	3	50X16	50X16
10	WASHER.....	3	95H16	95H16
11	TERMINAL LUG	12	24CA1980	24CA1980
12	TAPE	1	24CA882	24CA882
13	TAPE	1	24CA883	24CA883
14	WASHER.....	2	2009872	2009871
15	TERMINAL LUG	1	24A307	24A307

Order by Part Number and Description. Reference Numbers are for your convenience only

MOTOR WIRING – FULL VOLTAGE – 460 VOLT
(See Page 61 for Drawing)

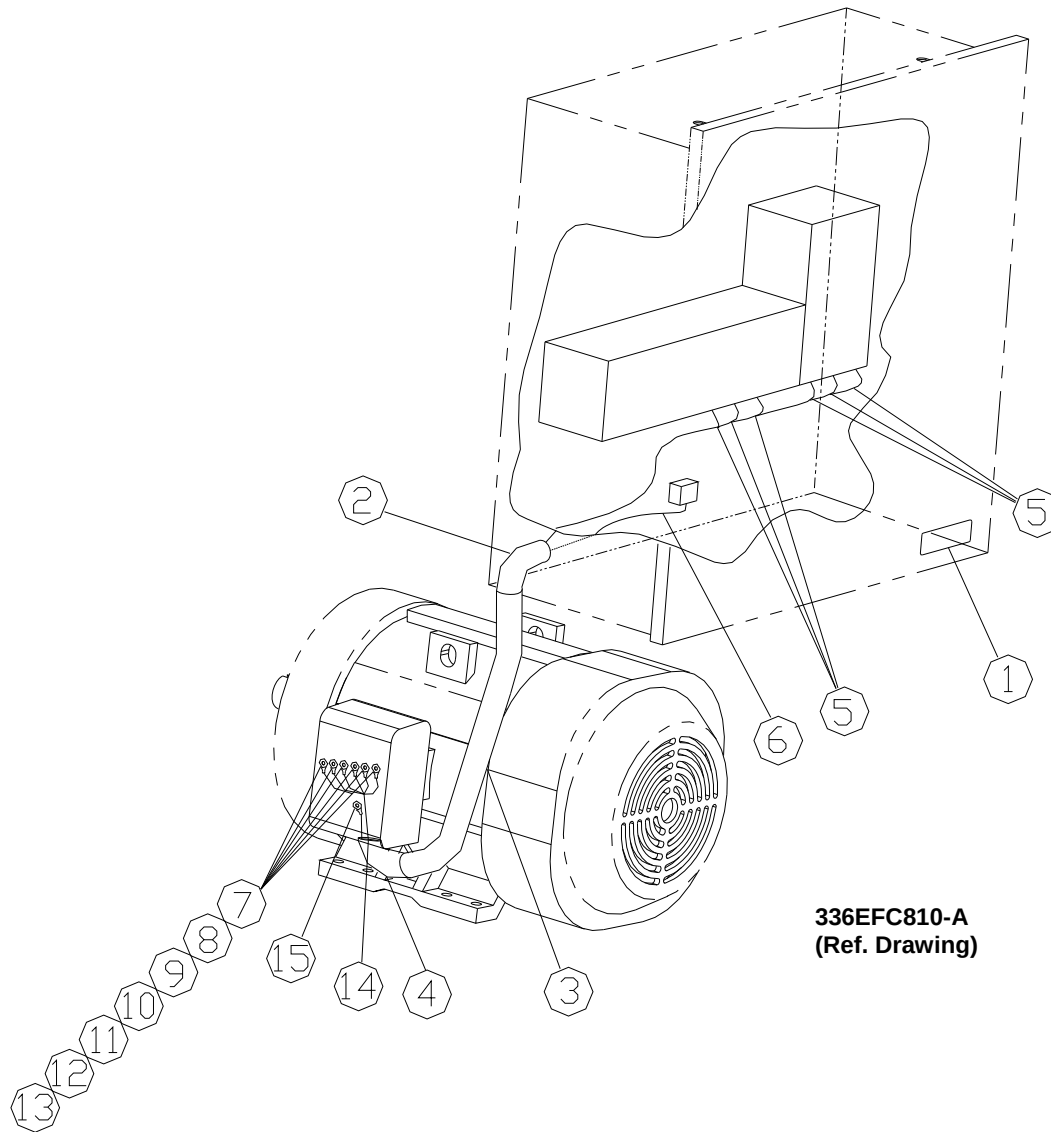
			B/M: 328 & 329EFC4007	B/M: 330EFC4007
			20 & 25HP	30 HP
Ref. No.	NAME	QTY.	PART NO.	PART NO.
1	VOLTAGE MARKER	1	69F52	69F52
2	CONDUIT FITTING	1	24A386	24A386
3	CONDUIT (IN FEET).....	3	24A443	24A443
4	CONDUIT FITTING	1	24A386	24A386
5	WIRE (IN FEET).....	15	2009801	2009406
6	WIRE (IN FEET).....	5	97J39	97J39
7	TERMINAL LUG	3	24A165	24A306
8	SCREW	6	655EC03B	655EC03B
9	NUT	6	50X16	50X16
10	WASHER.....	6	95H16	95H16
11	TERMINAL LUG	12	24CA1980	24CA1980
12	TAPE	1	24CA882	24CA882
13	TAPE	1	24CA883	24CA883
14	WASHER.....	2	24CA78	24CA78
15	TERMINAL LUG	1	2009946	2009946

Order by Part Number and Description. Reference Numbers are for your convenience only

MOTOR WIRING – FULL VOLTAGE – 575 VOLT
(See Page 61 for Drawing)

			B/M: 326EFC4007	B/M: 327EFC4007
			20HP	25 & 30 HP
Ref. No.	NAME	QTY.	PART NO.	PART NO.
1	VOLTAGE MARKER	1	69F60	69F60
2	CONDUIT FITTING	1	24A386	24A386
3	CONDUIT (IN FEET).....	3	24A443	24A443
4	CONDUIT FITTING	1	24A386	24A386
5	WIRE (IN FEET).....	15	2009801	2009801
6	WIRE (IN FEET).....	5	2009989	97J39
7	TERMINAL LUG	3	24A165	24A165
8	SCREW	3	655EC03B	655EC03B
9	NUT	3	50X16	50X16
10	WASHER.....	3	95H16	95H16
11	TERMINAL LUG	12	24CA1980	24CA1980
12	TAPE	1	24CA882	24CA882
13	TAPE	1	24CA883	24CA883
14	WASHER.....	2	24CA78	24CA78
15	TERMINAL LUG	1	24A298	2009946

MOTOR WIRING – WYE DELTA
(See Pages 67-70 for B/M's)



336EFC810-A
(Ref. Drawing)

NOTE: ITEM 14 IS NOT REQUIRED
 IF MOTOR JUNCTION BOX
 HOLE IS PUNCHED FOR
 THE CONDUIT SIZE USED.

Order by Part Number and Description. Reference Numbers are for your convenience only

MOTOR WIRING – WYE DELTA – 200 VOLT
(See Page 66 for Drawing)

B/M: 344EFC4007

B/M: 345EFC4007

20 & 25 HP

30 HP

Ref. No.	NAME	QTY.	PART NO.	PART NO.
1	VOLTAGE MARKER	1	69F60	69F60
2	CONDUIT FITTING	1	2009330	2009330
3	CONDUIT (IN FEET).....	3	2009805	2009805
4	CONDUIT FITTING	1	2009330	2009330
5	WIRE (IN FEET).....	30	2009406	2009408
6	WIRE (IN FEET).....	5	97J65	97J76
7	TERMINAL LUG	6	24A306	24A498
8	SCREW	6	655EC03B	655EC03B
9	NUT	6	50X16	50X16
10	WASHER.....	6	95H16	95H16
11	TERMINAL LUG	12	24CA1980	24CA1980
12	TAPE	1	24CA882	24CA882
13	TAPE	1	24CA883	24CA883
14	WASHER.....	2	2009871	2009871
15	TERMINAL LUG	1	24A307	24CA1444

Order by Part Number and Description. Reference Numbers are for your convenience only

MOTOR WIRING – WYE DELTA – 230 VOLT
(See Page 66 for Drawing)

			B/M: 341EFC4007	B/M: 342EFC4007	B/M: 343EFC4007
			20 HP	25 HP	30 HP
Ref. No.	NAME	QTY.	PART NO.	PART NO.	
1	VOLTAGE MARKER.....	1	69F51	69F51	69F51
2	CONDUIT FITTING.....	1	2009325	2009330	2009330
3	CONDUIT (IN FEET)	3	2009314	2009805	2009805
4	CONDUIT FITTING.....	1	2009325	2009330	2009330
5	WIRE (IN FEET)	30	2009801	2009406	2009408
6	WIRE (IN FEET)	5	97J39	97J65	97J65
7	TERMINAL LUG	6	24A165	24A306	24A498
8	SCREW.....	6	655EC03B	655EC03B	655EC03B
9	NUT.....	6	50X16	50X16	50X16
10	WASHER	6	95H16	95H16	95H16
11	TERMINAL LUG	12	24CA1980	24CA1980	24CA1980
12	TAPE.....	1	24CA882	24CA882	24CA882
13	TAPE.....	1	24CA883	24CA883	24CA883
14	WASHER	2	2009872	2009871	2009871
15	TERMINAL LUG	1	2009946	24A307	24A307

Order by Part Number and Description. Reference Numbers are for your convenience only

MOTOR WIRING – WYE DELTA – 460 VOLT
(See Page 66 for Drawing)

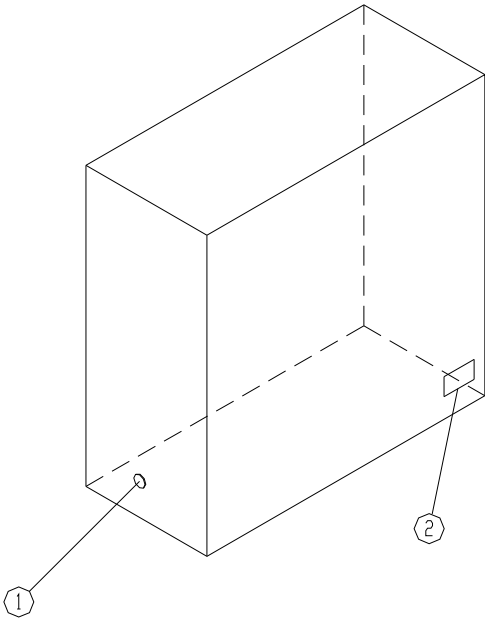
			B/M: 339EFC4007	B/M: 340EFC4007
			20 HP	25 & 30 HP
Ref. No.	NAME	QTY.	PART NO.	PART NO.
1	VOLTAGE MARKER	1	69F52	69F60
2	CONDUIT FITTING	1	24A386	2009325
3	CONDUIT (IN FEET).....	3	24A443	2009314
4	CONDUIT FITTING	1	24A386	2009325
5	WIRE (IN FEET).....	30	2009800	2009801
6	WIRE (IN FEET).....	5	2009989	97J39
7	TERMINAL LUG	6	24CA1980	24A165
8	SCREW	9	655EC03B	655EC03B
9	NUT	9	50X16	50X16
10	WASHER.....	9	95H16	95H16
11	TERMINAL LUG	12	24CA1980	24CA1980
12	TAPE	1	24CA882	24CA882
13	TAPE	1	24CA883	24CA883
14	WASHER.....	2	24CA78	2009872
15	TERMINAL LUG	1	24A298	2009946

Order by Part Number and Description. Reference Numbers are for your convenience only

MOTOR WIRING – WYE DELTA – 575 VOLT
(See Page 66 for Drawing)

			B/M: 337EFC4007	B/M: 338EFC4007
			20 & 25 HP	30 HP
Ref. No.	NAME	QTY.	PART NO.	PART NO.
1	VOLTAGE MARKER	1	69F60	69F60
2	CONDUIT FITTING	1	24A386	2009325
3	CONDUIT (IN FEET).....	3	24A443	2009314
4	CONDUIT FITTING	1	24A386	2009325
5	WIRE (IN FEET).....	30	2009800	2009801
6	WIRE (IN FEET).....	5	2009989	97J39
7	TERMINAL LUG	6	24CA1980	24A165
8	SCREW	6	655EC03B	655EC03B
9	NUT	6	50X16	50X16
10	WASHER.....	6	95H16	95H16
11	TERMINAL LUG	12	24CA1980	24CA1980
12	TAPE	1	24CA882	24CA882
13	TAPE	1	24CA883	24CA883
14	WASHER.....	2	24CA78	2009872
15	TERMINAL LUG	1	24A298	2009946

Order by Part Number and Description. Reference Numbers are for your convenience only

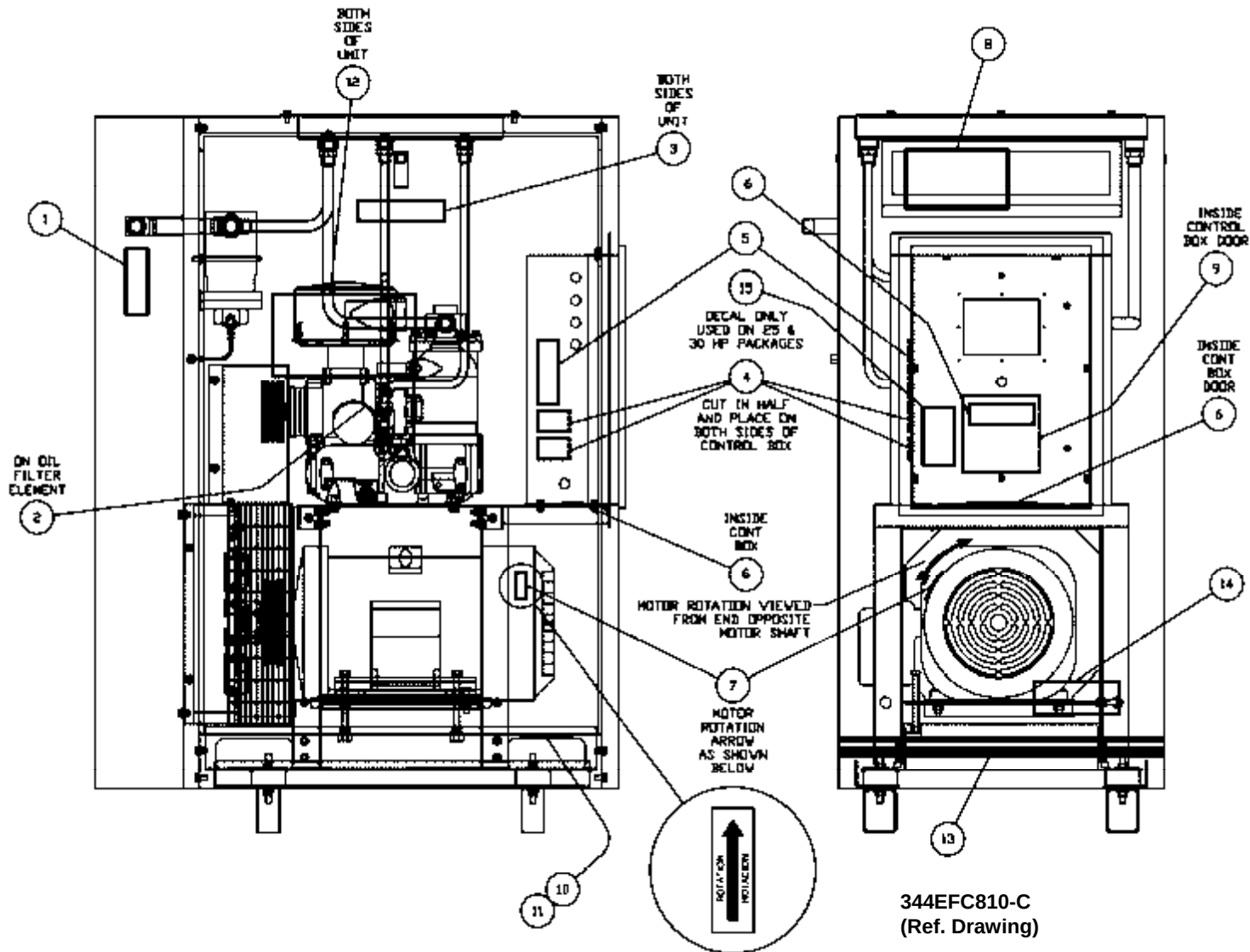


337EFC810-A
(Ref. Drawing)

MOTOR WIRING – LESS STARTER

			B/M: 349EFC4007	B/M: 348EFC4007	B/M: 347EFC4007	B/M: 346EFC4007
Ref. No.	Name of Part	Qty.	200 Volt Part No.	230 Volt Part No.	460 Volt Part No.	575 Volt Part No.
1	PLUG SEAL	1	24A415	24A415	24A415	24A415
2	VOLTAGE MARKER	1	69F50	69F51	69F52	69F60

IDENTIFICATION AND INSTRUCTION GROUP



Order by Part Number and Description. Reference Numbers are for your convenience only.

IDENTIFICATION AND INSTRUCTION GROUP

B/M: 314EFC4011

Ref. No.	Name of Part	Qty.	Part No.
* 1	DECAL, ISO WARNING – PACKAGE DISCHARGE AIR	1	VP1009623
2	DECAL,OIL FILTER ELEMENT INSTALL.....	1	300EFC077
* 3	DECAL, ISO WARNING (SIDES ABOVE DOORS)	2	VP1009372
* 4	DECAL, ISO WARNING –FAN/AUTO START	2	VP1009377
* 5	DECAL, ISO WARNING – SEPARATOR TANK	1	VP1009376
* 6	DECAL, ISO WARNING –CONTROL BOX.....	2	VP1009371
* 7	DECAL, ROTATION ARROW	1	304EFC077
8	DECAL, GD.....	1	VP1039380
9	DECAL, GD-CD MANUAL		
	ENGLISH	1	VP1009795
	FRENCH	1	VP1012949
	MEXICAN SPANISH.....	1	VP1012948
12	DECAL, GARDNER DENVER PRODUCT LOGO	2	VP1042952
13	DECAL, STRIPE (LARGE)	1	VP1044845
14	DECAL, INTEGRA (LARGE)	1	VP1044833
15	DECAL, CAGI	1	CC1031484

* For Replacement Decals Order Part Number CC1010403 Decal Group Sheet.

**MAIN MOTOR
(FULL VOLTAGE)**

Name of Part	20 HP (3600 RPM) Part No.	25 HP (3600 RPM) Part No.	30 HP (3600 RPM) Part No.
OPEN DRIP PROOF EISA EFFICIENCY (60 HZ – ODP, EISA-EFF)			
MOTOR, 200V	24CA6467	24CA6479	24CA6491
MOTOR, 230V	24CA6468	24CA6480	24CA6492
MOTOR, 460V	24CA6468	24CA6480	24CA6492
MOTOR, 575V	24CA6469	24CA6481	24CA6493
TOTALLY ENCLOSED EISA EFFICIENCY (60 HZ – TEFC, EISA-EFF)			
MOTOR, 200V	24CA6470	24CA6482	24CA6494
MOTOR, 230V	24CA6471	24CA6483	24CA6495
MOTOR, 460V	24CA6471	24CA6483	24CA6495
MOTOR, 575V	24CA6472	24CA648	24CA6496

**MAIN MOTOR
(WYE DELTA)**

Name of Part	20 HP (3600 RPM) Part No.	25 HP (3600 RPM) Part No.	30 HP (3600 RPM) Part No.
OPEN DRIP PROOF EISA EFFICIENCY (60 HZ – ODP, EISA-EFF)			
MOTOR, 200V	24CA64734	24CA6485	24CA6497
MOTOR, 230V	24CA6474	24CA6486	24CA6498
MOTOR, 460V	24CA6474	24CA6486	24CA6498
MOTOR, 575V	24CA6475	24CA6487	24CA6499
TOTALLY ENCLOSED EISA EFFICIENCY (60 HZ – TEFC, EISA-EFF)			
MOTOR, 200V	24CA6476	24CA6488	24CA6500
MOTOR, 230V	24CA6478	24CA6489	24CA6501
MOTOR, 460V	24CA6477	24CA6489	24CA6501
MOTOR, 575V	24CA6478	24CA6490	24CA6502

REPAIR KITS

Your Gardner Denver rotary screw compressor is designed and manufactured for many years of reliable operation. All components are engineered to exacting specifications, which will function together as a system to provide maximum efficiency. To insure the continuing integrity of compressor operation, use only original quality genuine Gardner Denver replacement parts and accessories.

Name of Part	Qty.	Part No.
ROUTINE MAINTENANCE KIT		300EFC6013
ELEMENT, AIR FILTER.....	2	81166609
ELEMENT, OIL FILTER.....	3	89675429
PERIODIC MAINTENANCE KIT (Inlet Valve).....		302EFC6013
INLET VALVE REPAIR KIT (Items 1-7, 9, 12, 16, 18, 22)	1	89555209
O-RING	1	89552979
PERIODIC MAINTENANCE KIT (Minimum Pressure/Check Valve)		303EFC6013
MINIMUM PRESSURE VALVE ASM KIT (includes 1-4, 10, 15).....	1	89555599
O-RING	1	85387979
OIL SEPARATOR KIT.....		301EFC6013
OIL SEPARATOR	1	03498328
O-RING	1	85387979
LUBRICANT.....	1	2116755
THERMAL MIXING VALVE ELEMENT REPAIR KIT (160°F)		304EFC6013
THERMOSTAT ELEMENT	1	89560169
O-RING	1	85646299
THERMAL MIXING VALVE ELEMENT REPAIR KIT (180°F)		302EFB6013
THERMOSTAT ELEMENT	1	89626099
O-RING	1	85646299
DRIVE SHAFT SEAL KIT.....		300CGB6029
OIL SEAL SHAFT	1	89532919
WEAR SLEEVE	1	89535389
GASKET.....	1	30809658
DUST SEAL	1	89599799
DRIVE SHAFT SEAL TOOL KIT.....		305EFC6013
SHAFT SEAL TOOL, (Drift)	1	03416008
SHAFT SEAL TOOL, (Pressing Tool).....	1	37917818
SHAFT SEAL TOOL	1	03424708
WEAR SLEEVE PULLER	1	89587189
INTAKE VALVE TOOL.....	1	37687478
SIGHT GLASS TOOL	1	89747909
THERMOSTAT TOOL	1	30975188
BARE AIREND REPAIR KIT		306EFC6013
AIREND, ENDURO 6	1	04022374
O-RING	1	89594599
O-RING	1	89594469
O-RING	1	89534789

REPAIR KITS (CONTINUED)

Name of Part	Qty.	Part No.
PERIODIC OVERHAUL KIT, AIREND.....		307EFC6013
OVERHAUL KIT.....	1	50308200
O-RING	1	89594599
O-RING	1	89594469
O-RING	1	89534789
DUST SEAL	1	89599799
PNEUMATIC CONTROLS.....		318EFC6013
CHECK VALVE.....	2	90AR261
CHECK VALVE.....	1	CC1040088
ELECTRICAL CONTROL GROUP		317EFC6013
TRANSDUCER	2	88H365
THERMISTOR PROBE.....	1	21D264
THERMISTOR PROBE.....	1	21D346
SOLENOID VALVE.....	1	91B250
SOLENOID VALVE.....	1	91B248
VACUUM SWITCH	1	88H195
LUBRICANT (AEON 2000)		
5-GALLON PAIL	1	28G36
55-GALLON DRUM	1	28G37
LUBRICANT (AEON 4000) (STANDARD).....		
5-GALLON PAIL	1	28H57
55-GALLON DRUM	1	28H36
LUBRICANT (AEON 6000FG)		
5-GALLON PAIL	1	28H99
55-GALLON DRUM	1	28H100
LUBRICANT (AEON 9000SP)		
5-GALLON PAIL	1	28H109
55-GALLON DRUM	1	28H110
LUBRICANT (AEON 9000TH)		
5-GALLON PAIL	1	28H286
55-GALLON DRUM	1	28H270
LUBRICANT (AEON 6000FG-68).....		
5-GALLON PAIL	1	28H314
55-GALLON DRUM	1	28H315
TOUCH-UP PAINT.....		
5-GALLON PAIL (WHITE)	1	28H76
1-GALLON CAN (WHITE).....	1	28H84
1-QUART CAN (WHITE).....	1	28H83



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